

# **VEVOR<sup>®</sup>**

## **TOUGH TOOLS, HALF PRICE**

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### **Machine tool vise**

**Model: MPJ04**

We continue to be committed to provide you tools with competitive price.

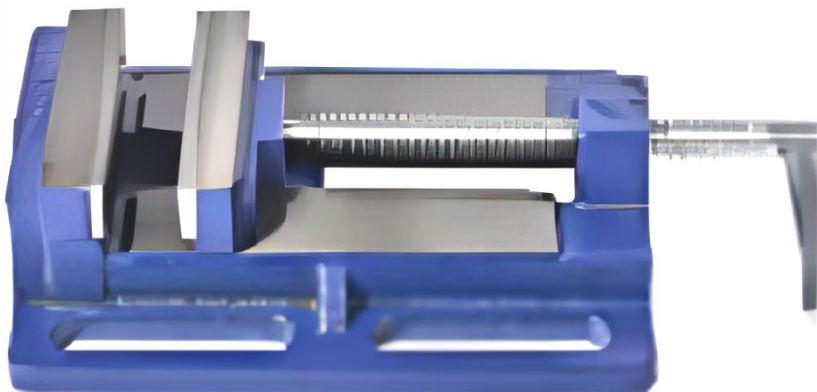
"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

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## Machine tool vise

**MODEL: MPJ04**



### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.



Warning-To reduce the risk of injury, user must read instructions manual carefully.

### **WARNING:**

1. Before using this product, please read instructions carefully and understand the specifications.
2. Disconnect power supply before working if cut wiring .
3. Inspect before every use; do not use if damaged. If they are loose, tighten them in time to avoid damage to the cutting edge;
4. Keep away from children.
5. When using this product, be sure to wear personal protective equipment such as protective gloves and goggles to prevent accidental injury.
6. When using this product, pay attention to keep the jaws clean and lubricated to prolong the service life.
7. Do not use this product for Object being cut beyond its range.
8. When using this product, do not put your fingers or other objects into the jaws to avoid injury.
9. Please don't use bolt cutter head instead of a hammer to strike.

### **Precautions**

1. Be sure to wipe dry when wet to avoid rust.
2. Please clean the inside of the product with a small brush from time to time to keep it clean.
3. Be careful when opening, closing and using to avoid accidental injury.
4. Keep this product out of the reach of children.

## SPECIFICATIONS

Model:	MPJ04
Designation:	4inch Machine tool vise
Material:	Cast Iron
Overall size:	205*168*50mm
Baking width:	100mm
Maximum opening:	110mm
Maximum clamping force:	7KN
Weight:	About 2.3kg

## DESCRIPTION

Solid cast iron

Suitable for installation on the Machine table.

## PACKAGE

1 x Machine tool vise

1 x User Manual

4 x Nuts

4 x Screws

2 x Mat rubber clamp mouth pad

## APPLICATION

Machine tool vise is used to clamp workpieces. It is installed on the work stations to clamp the workpieces. It is a necessary tool in the schlosserei.

Most of the work of the fitter is finished on the bench vice. For example, the saw, the file, the chisel and components installing and dismantling.

## INSTALLATION

### **Install the pliers on the clamp table**

#### 1、 Operating instruction

The height of operator working will be suitable because the bench vice is installed on the work bench. Usually the jaw height is flushed with elbow just right. This is ok. Put the elbow on the bench vice peak and half clenched fists that the fist just supports the mandible. Length and width of work bench will be decided by the work.

#### 2、 Cautions

- (1) Appropriate degree of tightness when clamping the workpiece. Just tight the hand shank by the hand only. Do not add strength with the help of other tools. No clamp-holding force shall be exceeded .
- (2) When working strongly, you need to try your best to make strength facing to clamp body.
- (3) Do not knock on the clamp body and smooth surface.
- (4) Clean and lubricate the surface of lead screw and nut so that it will not rust.

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