

Technical Support and E-Warranty Certificate www.vevor.com/support

LEVELING CASTERS USER MANUAL

MODEL: GD-60F/GD-80F

We continue to be committed to provide you tools with competitive price. "Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.



LEVELING CASTERS

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Photo for reference

NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

SAFETY INSTRUCTION AND PRECAUTIONS

AWARNING:

- 1. Used as intended only. Do not exceed the allowable load during use.
- 2. Intermittent use below walking speed on flat roads; please do not use power traction (except for some casters) or continuously use in hot conditions.
- 3. The wear and damage caused by long-term use may unconsciously reduce the function of the stopper. Please be aware.
- 4. Considering the safety of the product, please use other means (wheel stoppers, brake parts) under particularly necessary conditions.
- 5. Please ensure products are usually used within the normal temperature range

Product Use: Enable objects to easily move, rotate, or position, thereby

improving work efficiency and convenience

NO.	Model	Qty	wheel Dia	width of wheel	Total height
1	GD-60F	4pcs	48mm	23mm	82mm
2	GD-80F	4pcs	60mm	26mm	102mm

Installation method

- 1. Please try to keep the installation surface level as much as possible.
- 2. When installing the universal casters, the rotation axis should be in a vertical position.
- 3. When installing fixed casters, they should be kept parallel to each other.

- 4. Please confirm the installation holes and use appropriate bolts and nuts for reliable installation to avoid loosening.
- 5. When installing the screw-in type casters, please tighten the hexagon of the thread with appropriate torque. If the tightening torque is too large, it will cause stress concentration in the shaft and cause a fracture.

Maintenance and upkeep

- 1. Regularly check if the wheel rotates flexibly
- 2. Is there any looseness in the nuts and bolts

3. Check if the equipment has structural deformation of the casters due to overload or violent impact. Uneven distribution of heavy objects on one or two universal casters may cause deformation of the casters and prevent the wheels from rotating.

4. Regularly add lubricating oil to the caster bearings.

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