

VEVOR[®]

TOUGH TOOLS, HALF PRICE

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HINGE JIG

MODEL: SXRJL-2302

We continue to be committed to provide you tools with competitive price.

"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

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NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

SAFETY INSTRUCTIONS



WARNING: Always follow basic safety precautions when using these devices. These include:

1. This product contains small parts. If swallowed, it will pose a choking hazard. Keep these small parts away from children !
2. Read, understand and follow your power tool manufacturer's instructions for safety. Always wear safety glasses or eye shields before commencing power tool operation. Always keep hands, face, hair, loose clothing, and body at a safe distance from spindles and cutting tools. Always keep a firm grip on tool handles when in operation. Always disconnect from power source before adjusting power tools.
3. Do not operate the hinge tapper after fatigue or alcohol.
4. Please refer to the manual to install and use the jig.
5. Please always wear eye protection during use.
6. Keep hands and body clear of sharp edges and moving parts.

SAVE THESE INSTRUCTIONS

MODEL AND PARAMETERS

Model	SXRJL-2302
Applicable Hinge Type	Φ35mm
Clamping Thickness	12-25mm
Depth of Opening	10-15mm
Margin Adjustable Range	3-7mm
Material	Aluminium Alloy
Color	Black

COMPONENTS



No.	Name	Qty
1	Main body	1
2	Cutter	1
3	Butterfly Nuts	2
4	8-10 Open-end Wrench	2
5	Top Linkage Bearing	1
6	Stop collar	1
7	2mm Drill bit	1
8	Wrench	2
9	User Manual	1

OPERATION

Depth of Opening:10-15mm



Clamping Thickness:12-25mm

NOTE: This product is only applicable to 35mm open hole drill, and does not support 40mm change.



Margin Adjustable Range:3-7mm



Loosen the screw to adjust

Board Thickness → Suggested hole margins

16mm → 3mm

18mm → 4mm

20mm → 5mm

22mm → 6mm

Side hole drilling method:

A: The fixed hole distance is 48mm.

Remove the drill before making side holes.



B: Use the hole in the hinge for positioning.



How to Use:

1. Replace the top nuts with butterfly nuts.



2. Install the cutter, top bearing and the stop collar in sequence.



NOTE: Press down slowly and test run by hand after installation.



Tighten the fastening screws.

3. Adjust the hole margin.



4. Adjust and clamp the plate according to plate thickness.



5. Fix and drill with an electric drill.



6. Drill the side holes.



7. Clean the sawdust and install the hinge.



MAINTENANCE

1. After each use, please install it in time and keep it properly to avoid losing parts.
2. Clean the surface after each use .

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