

Address: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Imported to AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australia

Imported to USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730

EC	REP
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E-CrossStu GmbH
Mainzer Landstr.69, 60329 Frankfurt am Main.

UK	REP
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C/O YH Consulting Limited Office 147, Centurion House,
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GAS FORGE USER MANUAL

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JHLJD01A
JHLJD01G
JHLJD01F
JHLJD01I
JHLJD01E



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This is the original instruction. Please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

13. When operating your product: Keep hands and clothing away from chamber, Do not touch the furnace while in use or until sufficient cooling time has passed, The forge generates extremely high temperatures that can cause severe burns or a fire.
14. Burn Hazard: When using the forge, the surface temperatures of the forge and components will reach up to 600°F. Do not touch any part of the forge while the forge is heating up or hot. Do not place the forge near a wall or flammable material. Allow for the forge to fully cool down before handling.



15. Personal Protection Equipment is required when handling Rigidizer, Satanite Refractory, and Insulation Blanket during installation.

TECHNICAL PARAMETERS

Name	Gas Forge
Furnace dimensions	250*215*190(mm)
Furnace wall material	Made of a new material 1.5mm pure iron cold-rolled plate.
Package dimensions	340*295*335(mm)
Combustion port size	Φ45(mm)
Rigidized ceramic fiber	30(mm)

Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

- WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
- WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
- CAUTION!!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
- Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
- Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
- The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
- Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
- All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
- Do not allow the hose to come in contact with hot steel or flames.
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Important:

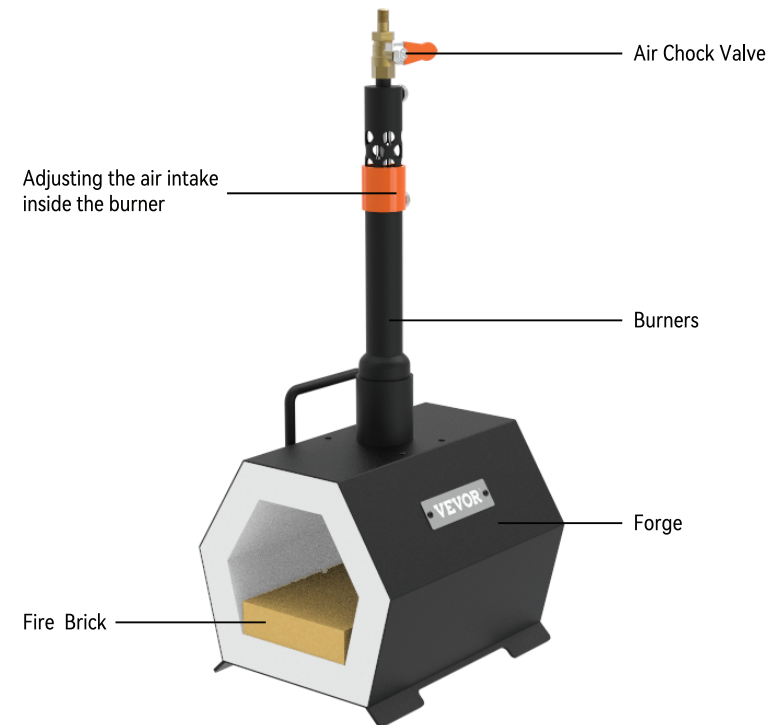
This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

Note:

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Only when the air pressure is greater than 20psi can the heating temperature be guaranteed.

Open type doorless requires adding refractory bricks to block one side of the door to ensure heating temperature.



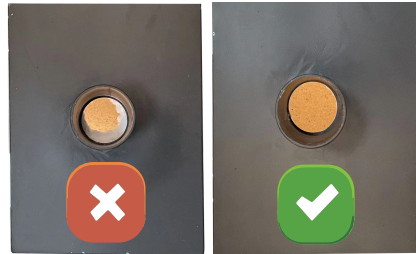
INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)

FITTINGS LIST

	Forge Body	1		Air Chock	1
	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114mm*30mm)	1
	User Manual	1			
	Burner	1			



Note: Please adjust the ceramic fiber blanket at the nozzle as shown in the picture before use; ensure that the blanket does not block the burner's nozzle. Incorrect operation may result in damage to the furnace body and danger.

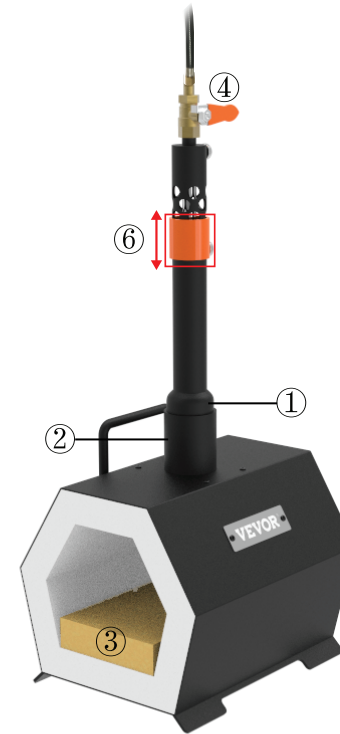


Troubleshooting Instructions

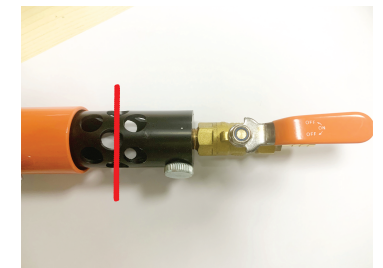
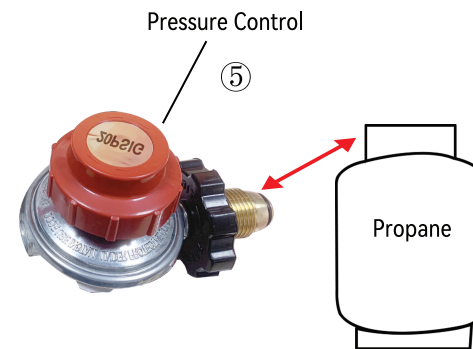
If there is a problem with your forge during operation, please check the troubleshooting table below before calling the service department.

Troubleshooting Instructions		
Fault phenomenon	Cause of issue	Solution
Can't ignite after passing gas	Blocking copper nozzle	Please check if have a switch on the regulating valve. When the regulating valve is still not lit after opening the ventilation, please stop the product running. And sink the outlet copper nozzle and the bridge into the bucket, opening the propane gas tank and the regulating valve to see if there are bubbles in the water. If bubble spit out, the problem solved.

OPERATION STEPS



- ① SLIDE THE BURNERS INTO THE OPENINGS ON THE TOP OF THE FORGE
- ② LOCK THE BURNERS INTO POSITION USING THE SET SCREWS
- ③ PLACE FIRE BRICK INSIDE THE FORGE UNDER EACH BURNER
- ④ MOUNT THE CONNECTOR TO THE BURNER
- ⑤ CONNECT THE REGULATOR TO A PROPANE TANK
- ⑥ ADJUST THE FLAME BY REGULATING THE AIR INTAKE INSIDE THE BURNER



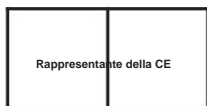
Install the gas outlet nozzle to the burner.

Note: Screw the nozzle closed to the red line. Then tighten the screws above.

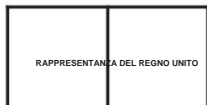
Indirizzo: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

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UTENTE DI FUCINA A GAS MANUALE

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continuiamo a impegnarci per fornirti strumenti a prezzi competitivi. "risparmia la metà" , " Metà "prezzo" o qualsiasi altra espressione simile da noi utilizzata rappresenta solo una stima dei risparmi che potresti ottenere acquistando determinati utensili con noi rispetto ai principali marchi di punta e non significa necessariamente coprire tutte le categorie di utensili da noi offerti. Ti ricordiamo cortesemente di verificare attentamente quando effettui un ordine con noi se stai effettivamente risparmiando la metà confronto con i principali marchi.

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UTENTE DI FUCINA A GAS MANUALE

Numero di modello: JHLJD01A

Numero di modello: JHLJD01G

Numero di modello: JHLJD01F

Numero di modello: JHLJD011

Numero di modello: JHLJD01E



HAI BISOGNO DI AIUTO? CONTATTACI!

Hai domande sul prodotto? Hai bisogno di supporto tecnico? Non esitare a contattarci:

Supporto tecnico e certificato di garanzia elettronica www.vevor.com/support

Queste sono le istruzioni originali. Leggere attentamente tutte le istruzioni del manuale prima di utilizzare il prodotto. VEVOR si riserva la chiara interpretazione del nostro manuale utente. L'aspetto del prodotto sarà soggetto a il prodotto che hai ricevuto. Ti preghiamo di scusarci se non ti informeremo più se ci saranno aggiornamenti tecnologici o software sul nostro prodotto.

13. Quando si utilizza il prodotto: tenere mani, capelli e vestiti lontani dalla camera. Non toccare la fornace mentre in uso o fino a quando non è trascorso un tempo di raffreddamento sufficiente, la fucina genera temperature estremamente elevate che possono causare gravi ustioni o un incendio.
14. Pericolo di bruciatura: quando si utilizza la fucina, le temperature superficiali della fucina e dei componenti raggiungono fino a 600 F. Non toccare nessuna parte della fucina mentre si sta riscaldando o è calda. Non posizionare la fucina vicino a una parete o a materiale infiammabile. Lasciare che la fucina si raffreddi completamente prima di maneggiarla.



15. Durante l'installazione è necessario indossare dispositivi di protezione individuale quando si maneggia il Rigidizer, il refrattario Satanite e la coperta isolante.

PARAMETRI TECNICI

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Note:







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La temperatura di riscaldamento può essere garantita solo quando la pressione dell'aria è superiore a 20 psi. Il tipo aperto senza porta richiede l'aggiunta di mattoni refrattari per bloccare un lato della porta e garantire la temperatura di riscaldamento.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

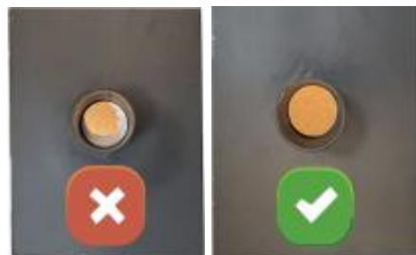
ELENCO ACCESSORI

	Forge Body	1		Air Chock	1
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	User Manual	1			
	Burner	1			



Nota: si prega di regolare la coperta in fibra ceramica all'ugello come mostrato in figura prima dell'uso; assicurarsi che la coperta non blocchi il

ugello del bruciatore. Un funzionamento non corretto può causare in danni al corpo della fornace e pericolo.



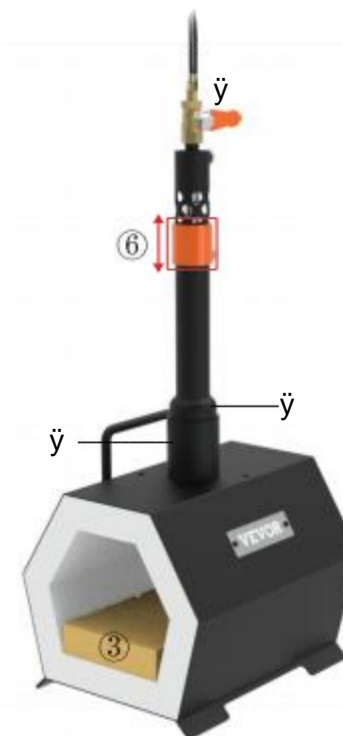
Istruzioni per la risoluzione dei problemi

Se si verifica un problema con la fucina durante il funzionamento, consultare la tabella di risoluzione dei problemi

di seguito prima di chiamare il servizio assistenza. Istruzioni per la risoluzione dei problemi

Fenomeno di guasto causa del problema	soluzione
non può accendersi dopo aver emesso gas Ugello di rame di bloccaggio	si prega di controllare se è presente un interruttore sulla valvola di regolazione. la valvola di regolazione non è ancora accesa dopo aver aperto la ventilazione, per favore fermare il prodotto in funzione. E affondare l'ugello di rame di uscita e il ponte nel secchio, aprendo il serbatoio del gas propano e il valvola di regolazione per vedere se ci sono bolle nell'acqua. ifbubble sputa fuori, il problema è risolto.

FASI OPERATIVE



ÿ

FAR SCORRERE I BRUCIATORI IN LE APERTURE SULLA AL TOP DELLA FUCINA

ÿ

BLOCCARE I BRUCIATORI IN POSIZIONE UTILIZZANDO IL SET VITI

ÿ

POSIZIONARE I MATTONI REFRATTARI ALL'INTERNO DEL FORGIA SOTTO OGNI BRUCIATORE

ÿ

MONTARE IL CONNETTORE SU IL BRUCIATORE

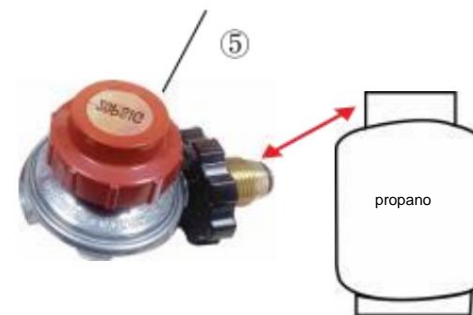
⑤

COLLEGARE IL REGOLATORE A UN SERBATOIO DI PROPANO

⑥

REGOLARE LA FIAMMA REGOLANDO PRESA D'ARIA ALL'INTERNO DEL BRUCIATORE

controllo della pressione



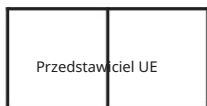
Installare l'ugello di uscita del gas sul bruciatore.

Nota: avvitare l'ugello chiuso al linea rossa. Quindi stringere le viti sopra.

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nadal staramy się dostarczać Ci narzędzia w konkurencyjnych cenach. „zaoszczędź połowę” , " Połowa „cena” lub jakiegokolwiek inne podobne wyrażenia używane przez nas stanowią jedynie szacunkowe oszczędności, jakie możesz uzyskać kupując u nas określone narzędzia w porównaniu z głównymi markami i niekoniecznie oznaczają one objęcie wszystkich kategorii oferowanych przez nas narzędzi. Przypominamy, że
sprawdź dokładnie, czy składając u nas zamówienie faktycznie oszczędzasz połowę
porównanie z wiodącymi markami.

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PODRĘCZNIK

jhljd01a

JHLJD01G

JHLJD01F

jhljd011

jhljd01e



POTRZEBUJESZ POMOCY? SKONTAKTUJ SIĘ Z NAMI!

Masz pytania dotyczące produktu? Potrzebujesz wsparcia technicznego? skontaktuj się z nami:

Wsparcie techniczne i certyfikat gwarancji elektronicznej www.vevor.com/support

To jest oryginalna instrukcja. Przed przystąpieniem do użytkowania należy uważnie przeczytać wszystkie instrukcje. VEVOR zastrzega sobie prawo do jasnej interpretacji naszej instrukcji obsługi. Wygląd produktów podlega otrzymany produkt. Przepraszamy, że nie będziemy Cię już więcej informować, jeśli w naszym produkcie pojawią się jakiegokolwiek aktualizacje technologiczne lub oprogramowania.

13. Podczas obsługi produktu: trzymaj ręce, włosy i odzież z dala od komory. Nie dotykaj pieca podczas pracy. w użyciu lub do momentu upłynięcia odpowiedniego czasu chłodzenia, Kuźnia generuje niezwykle wysokie temperatury, które mogą spowodować poważne oparzenia lub pożar.
14. Ryzyko poparzenia: podczas korzystania z kuźni temperatura powierzchni kuźni i jej podzespołów może osiągnąć 600 F. Nie dotykaj żadnej części kuźni, gdy się nagrzewa lub jest gorąca. Nie umieszczaj kuźni w pobliżu ściany lub materiałów łatwopalnych. Przed przystąpieniem do obsługi pozwól kuźni całkowicie ostygnąć.



15. Środki ochrony osobistej są wymagane podczas obsługi materiału Rigidizer, materiału ogniotrwałego satanite i koca izolacyjnego w trakcie instalacji.

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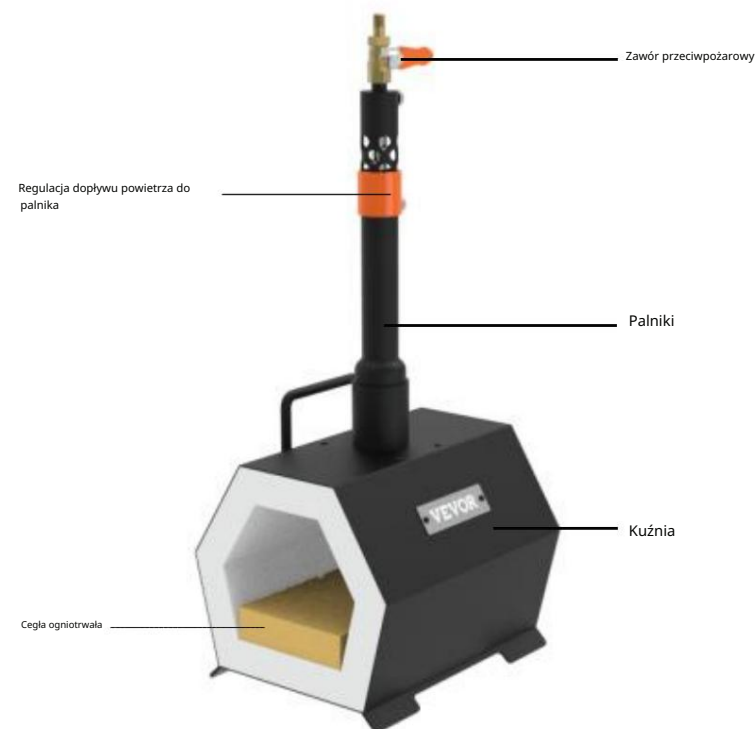
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Tylko wtedy, gdy ciśnienie powietrza jest większe niż 20 psi, można zagwarantować odpowiednią temperaturę grzania. W przypadku drzwi bezdrzwiowych typu otwartego konieczne jest dodanie cegieł refrakcyjnych blokujących jedną stronę drzwi, aby zapewnić odpowiednią temperaturę grzania.



**INSTALLED PRODUCT
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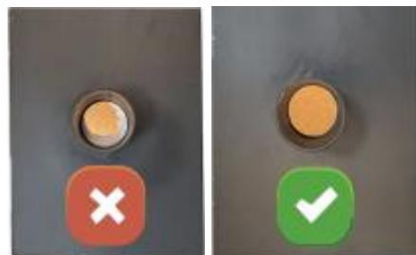
LISTA AKCESORIÓW

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Uwaga: należy dostosować koc z włókna ceramicznego przed użyciem w dysze, jak pokazano na rysunku; upewnij się, że koc nie blokuje

dyszy palnika. Nieprawidłowa obsługa może spowodować uszkodzenia korpusu pieca i niebezpieczeństwa.



Instrukcje rozwiązywania problemów

Jeżeli podczas pracy kuźni wystąpią problemy, zapoznaj się z tabelą rozwiązywania problemów

poniżej przed skontaktowaniem się z działem serwisowym. Instrukcje rozwiązywania problemów

Zjawisko usterki, przyczyna problemu	rozwiązanie
nie można zapalić po puszczeniu gazu	Zablokowanie dyszy miedzianej proszę sprawdzić, czy zawór regulacyjny ma przełącznik. kiedy zawór regulacyjny nadal nie świeci po otwarciu wentylacji, proszę zatrzymać działanie produktu. I zatop miedzianą dyszę wylotową i most do wiadra, otwierając zbiornik z gazem propanowym i zawór regulacyjny, aby sprawdzić, czy w wodzie są bąbelki. jeśli bąbelki wypłyną, problem rozwiązany.

KROKI OPERACYJNE



WSUŃ PALNIKI DO OTWORÓW NA GÓRA KUŹNI

ZABLOKUJ PALNIKI W POZYCJA Z UŻYCIEM ZESTAWU ŚRUBY

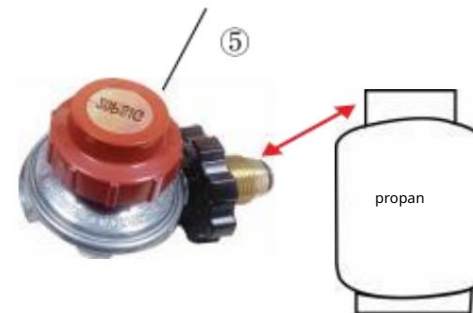
UMIEŚĆ CEGŁĘ OGNIOWĄ W ŚRODKU KUŹ POD KAŻDYM PALNIKIEM

ZAMONTUJ ZŁĄCZE DO PALNIK

5 PODŁĄCZ REGULATOR DO ZBIORNIKA PROPANU

6 REGULUJ PŁOMIEŃ PRZEZ REGULACJĘ WŁOT POWIETRZA WEWNĄTRZ PALNIK

kontrola ciśnienia



Zamontuj dyszę wylotową gazu do palnik.

Uwaga: zakręć dyszę do oporu. czerwona linia. Następnie dokręć śruby powyżej.

Adresse: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, Shanghai 200000 CN.

Nach AUS importiert: siHAO PTY LTD, 1 ROKEVA sTREETEAsTWOOD NsW 2122 Australien

Importiert in die USA: sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



E-Crossstu GmbH
Mainzer Landstr.69, 60329 Frankfurt am Main.



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GAS-SCHMIEDE-BENUTZER HANDBUCH



Technischer Support und E-Garantie-Zertifikat
[Www.vevor.com/support](http://www.vevor.com/support)

Wir sind weiterhin bestrebt, Ihnen Werkzeuge zu wettbewerbsfähigen Preisen anzubieten. „Sparen Sie die Hälfte“ , " Halb Preis" oder andere ähnliche Ausdrücke, die wir verwenden, stellen nur eine Schätzung der Einsparungen dar, die Sie durch den Kauf bestimmter Werkzeuge bei uns im Vergleich zu den wichtigsten Top-Marken erzielen können, und bedeuten nicht notwendigerweise, dass alle von uns angebotenen Werkzeugkategorien abgedeckt sind. Wir möchten Sie freundlich daran erinnern, prüfen Sie sorgfältig, wenn Sie bei uns bestellen, ob Sie tatsächlich die Hälfte sparen in Vergleich mit den Top-Großmarken.

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Haben Sie Fragen zu unseren Produkten? Benötigen Sie technischen Support? Dann kontaktieren Sie uns gerne:

Technischer Support und E-Garantie-Zertifikat www.vevor.com/support

Dies ist die Originalanleitung. Bitte lesen Sie vor der Inbetriebnahme alle Anweisungen im Handbuch sorgfältig durch.
VEVOR behält sich die eindeutige Auslegung unseres Benutzerhandbuchs vor. Das Erscheinungsbild des Produkts unterliegt
dem Produkt, das Sie erhalten haben. Bitte verzeihen Sie uns, dass wir Sie nicht erneut informieren, wenn es Technologie- oder Software-Updates für
unser Produkt gibt.

13. Wenn Sie Ihr Produkt bedienen: Halten Sie Hände, Haare und Kleidung von der Kammer fern. Berühren Sie den Ofen nicht, während im Einsatz oder bis eine ausreichende Abkühlzeit vergangen ist, Die Schmelze erzeugt extrem hohe Temperaturen, die dazu führen können schwere Verbrennungen oder ein Feuer.

14. Verbrennungsgefahr: Bei der Verwendung der Schmelze erreichen die Oberflächentemperaturen der Schmelze und der Bauteile bis zu 600 F. Berühren Sie keinen Teil der Schmelze, während diese sich aufheizt oder heiß ist. Stellen Sie die Schmelze nicht in die Nähe einer Wand oder eines brennbaren Materials. Lassen Sie die Schmelze vollständig abkühlen, bevor Sie sie anfassen.



15. Beim Umgang mit Versteifungsmitteln, feuerfestem Satanite-Material und Isolierdecken während der Installation ist persönliche Schutzausrüstung erforderlich.

TECHNISCHE PARAMETER

Name	Gas Forge
Furnace dimensions	250*215*190(mm)
Furnace wall material	Made of a new material 1.5mm pure iron cold-rolled plate.
Package dimensions	340*295*335(mm)
Combustion port size	Φ45(mm)
Rigidized ceramic fiber	30(mm)

Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

- WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
- WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
- CAUTION!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
- Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
- Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
- The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
- Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
- All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
- Do not allow the hose to come in contact with hot steel or flames.
- During operation, the user should always stay in the immediate vicinity of the forge. Never leave fired forge unattended.

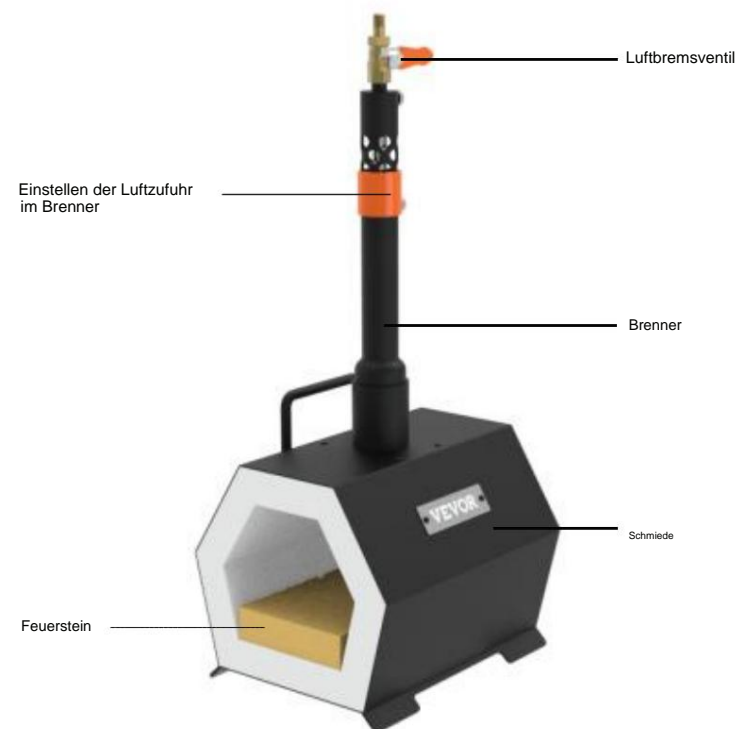
Important:

This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

Note:







You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

Nur wenn der Luftdruck über 20 psi liegt, kann die Heiztemperatur garantiert werden. Beim offenen Typ ohne Tür müssen feuerfeste Steine hinzugefügt werden, um eine Seite der Tür zu blockieren und so die Heiztemperatur sicherzustellen.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

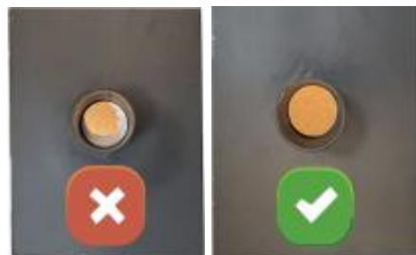
AUSSTATTUNGSLISTE

	Forge Body	1		Air Chock	1
	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114 mm*30mm)	1
	User Manual	1			
	Burner	1			



Hinweis: Bitte passen Sie die Keramikfaserdecke an der Düse, wie in der Abbildung gezeigt, vor dem Gebrauch; Stellen Sie sicher, dass die Decke nicht blockiert

Brennerdüse. Eine Fehlbedienung kann zu Schäden am Ofenkörper und Gefährdungen führen.



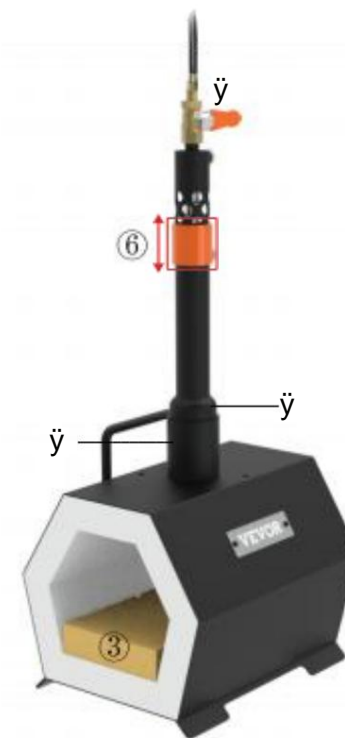
Anweisungen zur Fehlerbehebung

Wenn während des Betriebs ein Problem mit Ihrer Schmelze auftritt, überprüfen Sie bitte die Tabelle zur Fehlerbehebung

unten, bevor Sie den Kundendienst anrufen. Anweisungen zur Fehlerbehebung

Fehlerphänomen	Ursache des Problems	Lösung
kann nach dem Gasgeben nicht zünden	Blockierende Kupferdüse	Bitte überprüfen Sie, ob ein Schalter am Regelventil vorhanden ist. Wenn das Regelventil nach dem Öffnen der Belüftung immer noch nicht leuchtet, stoppen Sie den Produktlauf. Und versenken Sie die Auslass-Kupferdüse und die Brücke in den Eimer, Öffnen des Propangastanks und der Regelventil, um zu sehen, ob sich Blasen im Wasser befinden. Wenn ausspucken, das Problem gelöst.

BEDIENUNGSSCHRITTE



1

Schieben Sie die Brenner in Die Öffnungen auf der SPITZE DER SCHMIEDE

2

BRENNER EINSCHALTEN POSITIONIERUNG MIT DEM SET SCHRAUBEN

3

Legen Sie den Feuerstein in den Schmelze unter jedem Brenner

4

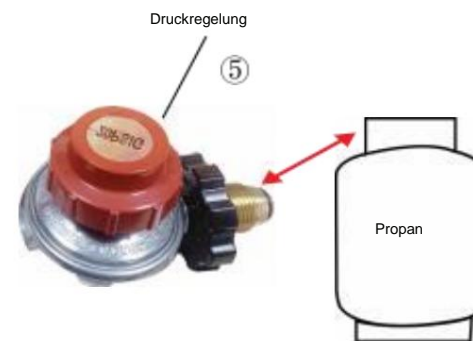
MONTIEREN SIE DEN VERBINDER AN DER BRENNER

5

REGLER ANSCHLIESSEN ZU EINEM PROPANTANK

6

STELLEN SIE DIE FLAMME DURCH REGULIEREN Die Luftzufuhr im Inneren des BRENNER



Montieren Sie die Gasauslassdüse an der Brenner.

Hinweis: Die Düse bis zum Anschlag zuschrauben. rote Linie. Ziehen Sie dann die Schrauben oben fest.

Adresse : shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai
200000 CN.

Importé en Australie : SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD
NsW 2122 Australie

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nous continuons à nous engager à vous fournir des outils à des prix compétitifs. "économisez la moitié" , " Moitié
Le « prix » ou toute autre expression similaire utilisée par nous ne représente qu'une estimation des économies que vous pourriez
bénéficier en achetant certains outils chez nous par rapport aux grandes marques et ne signifie pas nécessairement couvrir toutes les
catégories d'outils que nous proposons. Nous vous rappelons avec plaisir que
vérifiez soigneusement lorsque vous passez une commande chez nous si vous économisez réellement la moitié
comparaison avec les plus grandes marques.

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BESOIN D'AIDE? CONTACTEZ-NOUS!

Vous avez des questions sur nos produits ? Vous avez besoin d'assistance technique ? N'hésitez pas à nous contacter :

Assistance technique et certificat de garantie électronique www.vevor.com/support

Il s'agit des instructions d'origine. Veuillez lire attentivement toutes les instructions du manuel avant de l'utiliser.

VEVOR se réserve le droit d'interpréter clairement notre manuel d'utilisation. L'apparence du produit sera soumise à le produit que vous avez reçu. Veuillez nous pardonner de ne pas vous informer à nouveau s'il y a des mises à jour technologiques ou logicielles sur notre produit.

13. Lorsque vous utilisez votre produit : gardez les mains, les cheveux et les vêtements loin de la chambre. Ne touchez pas le four pendant en cours d'utilisation ou jusqu'à ce que le temps de refroidissement suffisant soit écoulé, la forge génère des températures extrêmement élevées qui peuvent provoquer des brûlures graves ou un incendie.

14. Risque de brûlure : lors de l'utilisation de la forge, les températures de surface de la forge et des composants peuvent atteindre 600 °F. Ne touchez aucune partie de la forge pendant qu'elle chauffe ou est chaude. Ne placez pas la forge près d'un mur ou d'un matériau inflammable. Laissez la forge refroidir complètement avant de la manipuler.



15. Un équipement de protection individuelle est requis lors de la manipulation du rigidifiant, du réfractaire en satanite et de la couverture isolante pendant l'installation.

PARAMÈTRES TECHNIQUES

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Important:

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Note:







You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.


Ce n'est que lorsque la pression d'air est supérieure à 20 psi que la température de chauffage peut être garantie. Le type ouvert sans porte nécessite l'ajout de briques réfractaires pour bloquer un côté de la porte afin de garantir la température de chauffage.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

LISTE DES ACCESSOIRES

	Forge Body	1		Air Chock	1
	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114mm*30mm)	1
	User Manual	1			
	Burner	1			



Remarque : veuillez ajuster la couverture en fibre céramique à la buse comme indiqué sur la photo avant utilisation ; assurez-vous que la couverture ne bloque pas buse du brûleur. Un fonctionnement incorrect peut en résulter endommageant le corps du four et en présentant un danger.



Instructions de dépannage

S'il y a un problème avec votre forge pendant le fonctionnement, veuillez consulter le tableau de dépannage

ci-dessous avant d'appeler le service après-vente. Instructions de dépannage

Phénomène de défaut à l'origine du problème	solution
ne peut pas s'enflammer après avoir passé le gaz	veuillez vérifier si vous avez un interrupteur sur la vanne de régulation. lorsque la vanne de régulation ne s'allume toujours pas après l'ouverture de la ventilation, veuillez arrêter le fonctionnement du produit. Et enfoncez la buse de sortie en cuivre et le pont dans le seau, ouvrant le réservoir de gaz propane et le vanne de régulation pour voir s'il y a des bulles dans l'eau. si bulle crachez, le problème est résolu.

ÉTAPES DE L'OPÉRATION



FAITES GLISSER LES BRÛLEURS DANS LES OUVERTURES SUR LA LE HAUT DE LA FORGE

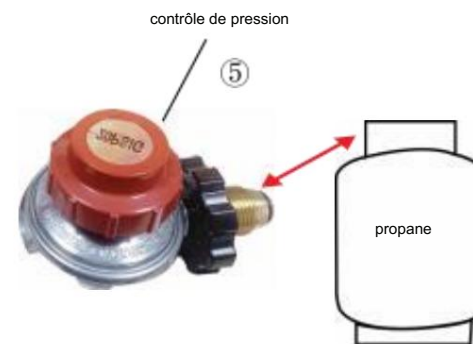
VERROUILLEZ LES BRÛLEURS DANS POSITIONNEMENT À L'AIDE DE L'ENSEMBLE VIS

PLACEZ LA BRIQUE RÉFRIGÉRANTE À L'INTÉRIEUR DU FORGE SOUS CHAQUE BRÛLEUR

MONTER LE CONNECTEUR SUR LE BRÛLEUR

⑤ CONNECTER LE RÉGULATEUR À UN RÉSERVOIR DE PROPANE

⑥ AJUSTEZ LA FLAMME EN RÉGLANT L'ADMISSION D'AIR À L'INTÉRIEUR DU BRÛLEUR



Installez la buse de sortie de gaz sur le brûleur.

Remarque : vissez la buse fermée sur le ligne rouge. Serrez ensuite les vis ci-dessus.

Adres: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai
200000 CN.

Geïmporteerd naar AUS: SIHAO PTY LTD, 1 ROKEVA sTREETEAstWOOD
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Wij blijven ons inzetten om u gereedschappen te leveren tegen concurrerende prijzen. "bespaar de helft", "Half
"prijs" of andere soortgelijke uitdrukkingen die wij gebruiken, geven slechts een schatting weer van de besparingen die u
kunt behalen door bepaalde gereedschappen bij ons te kopen in vergelijking met de grote topmerken en betekent niet
noodzakelijkerwijs dat alle categorieën gereedschappen die wij aanbieden, worden gedekt. Wij herinneren u er vriendelijk aan om
Controleer zorgvuldig wanneer u een bestelling bij ons plaatst of u daadwerkelijk de helft bespaart
vergelijking met de grootste topmerken.

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JHLJD01E



HULP NODIG? NEEM CONTACT MET ONS OP!

Heeft u vragen over het product? Heeft u technische ondersteuning nodig? Neem dan gerust contact met ons op:

Technische ondersteuning en e-garantiecertificaat www.vevor.com/support

Dit zijn de originele instructies. Lees de volledige handleiding zorgvuldig door voordat u het apparaat gebruikt.

VEVOR behoudt zich een duidelijke interpretatie van onze gebruikershandleiding voor. Het uiterlijk van het product is onderhevig aan het product dat u hebt ontvangen. Vergeef ons dat we u niet meer op de hoogte stellen als er technologische of software-updates voor ons product zijn.

13. Wanneer u uw product bedient: houd uw handen, haar en kleding uit de buurt van de kamer. Raak de oven niet aan terwijl in gebruik of totdat er voldoende afkoeltijd is verstreken, genereert de smidse extreem hoge temperaturen die kunnen leiden tot ernstige brandwonden of brand.
14. Brandgevaar: bij gebruik van de smidse kunnen de oppervlaktetemperaturen van de smidse en de componenten oplopen tot 600 F. Raak geen enkel deel van de smidse aan terwijl de smidse opwarmt of heet is. Plaats de smidse niet in de buurt van een muur of ontvlambaar materiaal. Laat de smidse volledig afkoelen voordat u deze aanraakt.



15. Persoonlijke beschermingsmiddelen zijn vereist bij het hanteren van Rigidizer, saniniet vuurvast materiaal en isolatiedeken tijdens de installatie.

TECHNISCHE PARAMETERS

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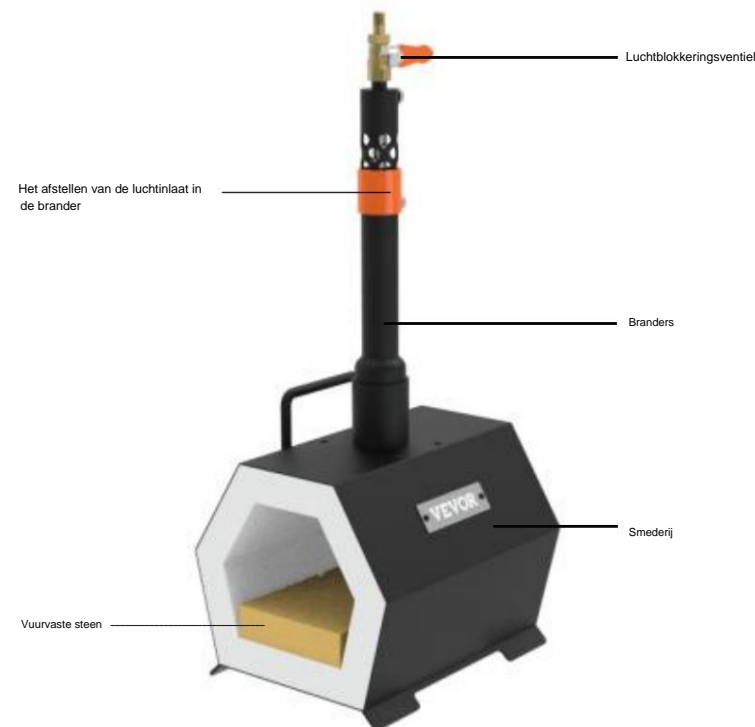
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Alleen wanneer de luchtdruk hoger is dan 20 psi kan de verwarmingstemperatuur worden gegarandeerd. Bij een open deur zonder deuren moeten refracto-stenen aan één kant van de deur worden geblokkeerd om de verwarmingstemperatuur te garanderen.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

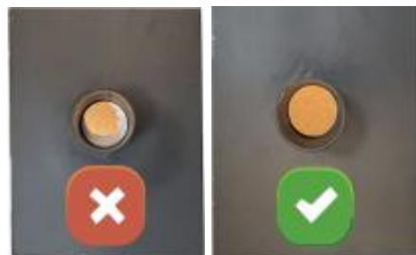
LIJST MET FITTINGEN

	Forge Body	1		Air Chock	1
	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114mm*30mm)	1
	User Manual	1			
	Burner	1			



Let op: pas de keramische vezeldekken aan bij het mondstuk zoals afgebeeld voor gebruik; zorg ervoor dat de deken de

brandermondstuk. Onjuiste bediening kan resulteren schade aan de oven en gevaar.

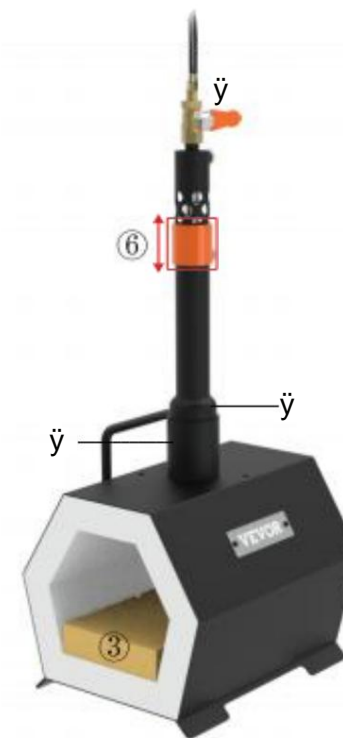


Instructies voor probleemoplossing

Als er tijdens het gebruik een probleem met uw smidse optreedt, raadpleeg dan de tabel met probleemoplossingen

Lees onderstaande informatie voordat u contact opneemt met de serviceafdeling. Instructies voor probleemoplossing		
Foutfenomeen	oorzaak van probleem	oplossing
kan niet ontbranden na het passeren van gas	Koperen sproeier blokkeren	Controleer of er een schakelaar op de regelklep zit. Wanneer de Regelventiel brandt nog steeds niet na het openen van de ventilatie, alstublieft stop het product. En laat de koperen uitlaatmondstuk zakken en de brug in de emmer, het openen van de propaangastank en de regelklep om te zien of er bubbels in het water zitten. ifbubble uitgespuugd, probleem opgelost.

BEDIENINGSSTAPPEN



y

SCHUIF DE BRANDERS IN DE OPENINGEN OP DE BOVENKANT VAN DE SMEDERSMEER

y

VERGRENDEL DE BRANDERS IN POSITIE MET GEBRUIK VAN DE SET SCHROEVEN

y

PLAATS VUURSTEEN IN DE SMEDEN ONDER ELKE BRANDER

y

MONTEER DE CONNECTOR AAN DE BRANDER

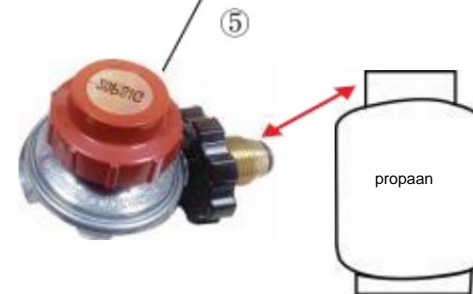
5

Sluit de regelaar aan NAAR EEN PROPAAANTANK

6

STEL DE VLAM AF DOOR TE REGULEREN DE LUCHTINLAAT IN DE BRANDER

drukregeling



Installeer het gasuitlaatmondstuk op de brander.

Let op: draai het mondstuk dicht tot de rode lijn. Draai vervolgens de schroeven hierboven vast.

Adress: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Importerad till AUS: siHAO PTY LTD, 1 ROKEVA STREETEAsTWOOD NsW 2122 Australien

Importerad till USA: sanven Technology Ltd., suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



E-Crossstu GmbH
Mainzer Landstr.69, 60329 Frankfurt am Main.



YH CONSULTING LIMITED.
C/O YH Consulting Limited Office 147, Centurion House,
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vi fortsätter att vara engagerade i att ge dig verktyg till konkurrenskraftiga priser. "rädda hälften" , "Hälften pris" eller andra liknande uttryck som används av oss representerar endast en uppskattning av besparingar du kan dra nytta av att köpa vissa verktyg hos oss jämfört med de stora toppmärkena och betyder inte nödvändigtvis att täcka alla kategorier av verktyg som erbjuds av oss. Du påminns vänligen till verifiera noga när du gör en beställning hos oss om du faktiskt sparar hälften jämförelse med de främsta varumärkena.

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JHLJD011

JHLJD01E



BEHÖVER HJÄLP? KONTAKTA OSS!

Har du produktfrågor? Behöver du teknisk support? kontakta oss gärna:

Teknisk support och e-garanticertifikat www.vevor.com/support

Detta är den ursprungliga instruktionen. Läs noggrant igenom alla bruksanvisningar innan du använder den. VEVOR reserverar sig för en tydlig tolkning av vår användarmanual. Produkternas utseende ska vara föremål för produkten du fått. Ursäkta oss att vi inte kommer att informera dig igen om det finns någon teknik eller mjukvaruuppdateringar på vår produkt.

13. När du använder din produkt: håll handfat och kläder borta från kammaren, rör inte vid ugnen medan vid användning eller tills tillräcklig kylningstid har passerat, Smedjan genererar extremt höga temperaturer som kan orsaka allvarliga brännskador eller brand.

14. **Buycn Risk:** vid användning av smedjan kommer yttemperaturerna på smedjan och komponenterna att nå upp till 600 F. Rör inte någon del av smedjan medan smedjan värms upp eller är varm. Placera inte smedjan nära en vägg eller brandfarligt material. Låt smedjan svalna helt innan du hanterar den.



15. Personligt skydd Utrustning krävs vid hantering av Rigidizer, satanit eldfast material och isoleringsfilt under installationen.

TEKNISKA PARAMETRAR

Name	Gas Forge
Furnace dimensions	250*215*190(mm)
Furnace wall material	Made of a new material 1.5mm pure iron cold-rolled plate.
Package dimensions	340*295*335(mm)
Combustion port size	Φ45(mm)
Rigidized ceramic fiber	30(mm)

Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

- WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
- WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
- CAUTION!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
- Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
- Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
- The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
- Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
- All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
- Do not allow the hose to come in contact with hot steel or flames.
- During operation, the user should always stay in the immediate vicinity of the forge. Never leave fired forge unattended.

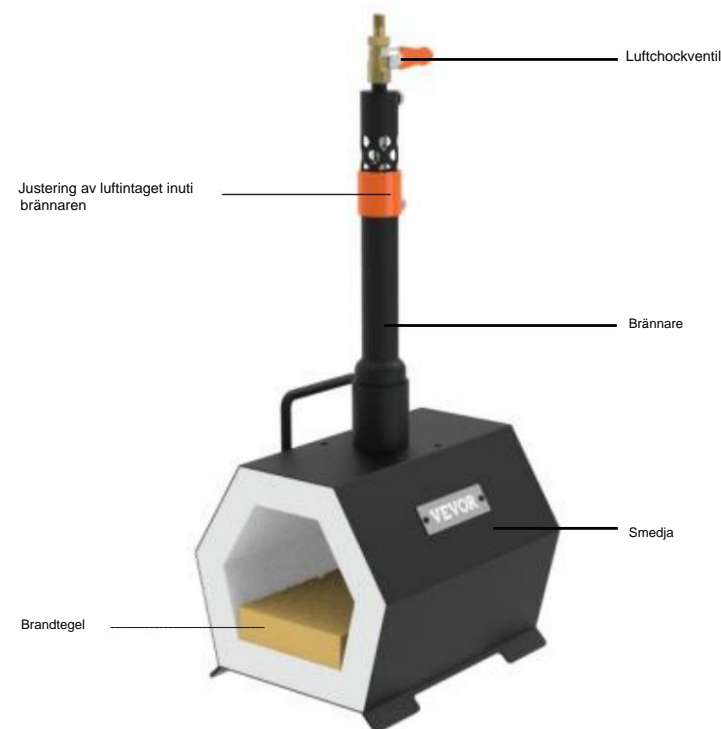
Important:

This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

Note:







You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

Endast när lufttrycket är högre än 20psi kan uppvärmningstemperaturen garanteras. dörrlös öppen typ kräver tillsats av refraktoy tegelstenar för att blockera ena sidan av dörren för att säkerställa uppvärmningstemperaturen.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

BESKRIVNINGSLISTA

	Forge Body	1		Air Chock	1
	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114mm*30mm)	1
	User Manual	1			
	Burner	1			



Obs: justera den keramiska fiberfilten vid munstycket som visas på bilden före användning; se till att filten inte blockerar brännarens munstycke. Felaktig användning kan bli följden i skador på ugnskroppen och fara.

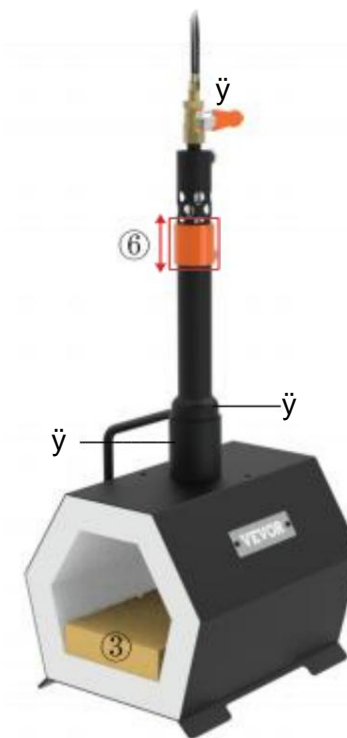



Felsökningsinstruktioner

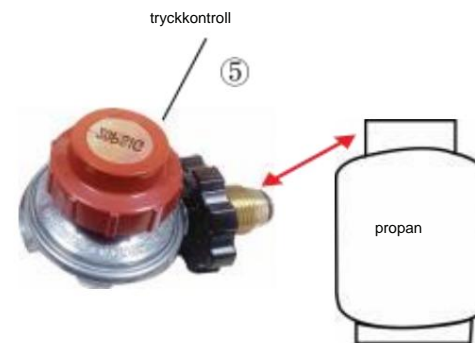
Om det uppstår problem med din smedja under drift, kontrollera felsökningstabellen

nedan innan du ringer serviceavdelningen. Felsökningsinstruktioner		
Felfenomen orsak till problemet	lösning	
kan inte antändas efter att ha passerat gas	Blockerande kopparmunstycke	kontrollera om du har en strömbrytare på reglerventilen. Reglerventilen är fortfarande inte tänd efter att ventilationen har öppnats, tack stoppa produktens körning. Och sänk utloppet koppar munstycket och brygga in i hinken, öppna propangastanken och reglerventil för att se om det finns bubblor i vattnet. ombubbla spotta ut, problemet löst.

DRIFTSTEG



- SKRIV IN BRÄNNARE ÖPPNINGARNA PÅ TOPPEN AV SMIDEN
- LÄS I BRÄNNARE POSITION MED ANVÄNDNING AV SET SKRUVAR
- PLACERA ELDSTEG INNE I SMID UNDER VARJE BRÄNNARE
- MONTERA KONTAKTEN PÅ BRÄNNARE
- ⑤ ANSLUT REGULATORN TILL EN PROPANTANK
- ⑥ JUSTERA LÅGAN GENOM ATT REGLERA LUFTINTAGET INNE I BRÄNNARE



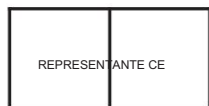
Montera gasutloppsmunstycket på brännare.

Obs: skruva munstycket till röd linje. Dra sedan åt skruvarna ovanför.

Dirección: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

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USUARIO DE FORJA DE GAS MANUAL



Soporte técnico y certificado de garantía electrónica
www.vevor.com/support

Seguimos comprometidos a brindarle herramientas a precios competitivos. "Ahorre la mitad"
El "precio" o cualquier otra expresión similar utilizada por nosotros solo representa una estimación de los ahorros que podría obtener al comprar ciertas herramientas con nosotros en comparación con las principales marcas y no necesariamente significa cubrir todas las categorías de herramientas que ofrecemos. Se le recuerda amablemente que
Verifique cuidadosamente al realizar un pedido con nosotros si realmente está ahorrando la mitad en
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¿NECESITA AYUDA? ¡CONTÁCTENOS!

¿Tiene preguntas sobre el producto? ¿Necesita asistencia técnica? No dude en ponerse en contacto con nosotros:

Soporte técnico y certificado de garantía electrónica www.vevor.com/support

Estas son las instrucciones originales. Lea atentamente todas las instrucciones del manual antes de operar.

VEVOR se reserva la interpretación clara de nuestro manual de usuario. La apariencia del producto estará sujeta a el producto que recibió. Por favor, permóntenos por no informarle nuevamente si hay actualizaciones de tecnología o software en nuestro producto.

13. Al operar su producto: mantenga las manos, el cabello y la ropa alejados de la cámara. No toque el horno mientras esté en uso. en uso o hasta que haya transcurrido suficiente tiempo de enfriamiento, la fragua genera temperaturas extremadamente altas que pueden causar quemaduras graves o incendio.
14. Peligro de quemaduras: al utilizar la fragua, las temperaturas de la superficie de la fragua y de los componentes pueden alcanzar hasta 600 F. No toque ninguna parte de la fragua mientras esté caliente o en proceso de calentamiento. No coloque la fragua cerca de una pared o de material inflamable. Deje que la fragua se enfríe por completo antes de manipularla.



15. Se requiere equipo de protección personal al manipular rigidizador, refractario satanita y manta aislante durante la instalación.

PARÁMETROS TÉCNICOS

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Solo cuando la presión de aire es mayor a 20 psi se puede garantizar la temperatura de calentamiento. El tipo abierto sin puerta requiere agregar ladrillos refractarios para bloquear un lado de la puerta para garantizar la temperatura de calentamiento.



**INSTALLED PRODUCT
(AS SHOWN IN THE PICTURE)**

LISTA DE ACCESORIOS

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	Gas Pressure Regulator With Manometer	1		Refractory Bricks (230mm*114mm*30mm)	1
	User Manual	1			
	Burner	1			



Nota: ajuste la manta de fibra cerámica en la boquilla como se muestra en la imagen antes de su uso; Asegúrese de que la manta no bloquee el boquilla del quemador. El funcionamiento incorrecto puede provocar en daños al cuerpo del horno y peligro.




Instrucciones para la solución de problemas

Si hay un problema con su fragua durante el funcionamiento, consulte la tabla de resolución de problemas.

a continuación antes de llamar al departamento de servicio. Instrucciones para la solución de problemas		
Causa del problema del fenómeno de falla	solución	
No se puede encender después de expulsar gases.	Boquilla de cobre bloqueada	Por favor, compruebe si hay un interruptor en la válvula reguladora. La válvula reguladora aún no se enciende después de abrir la ventilación, por favor Detenga el funcionamiento del producto y hunda la boquilla de cobre de salida y el puente dentro del balde, abriendo el tanque de gas propano y el válvula reguladora para ver si hay burbujas en el agua. si hay burbujas escupir, problema resuelto.

PASOS DE LA OPERACIÓN



DESPLACE LOS QUEMADORES HACIA DENTRO LAS ABERTURAS EN EL ALTO DE LA FRAGUA

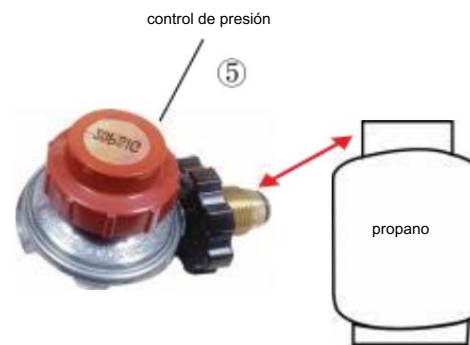
BLOQUEAR LOS QUEMADORES EN POSICIONAMIENTO UTILIZANDO EL CONJUNTO TORNILLOS

COLOQUE LADRILLO REFRACTARIO DENTRO DEL FORJA BAJO CADA QUEMADOR

MONTE EL CONECTOR A EL QUEMADOR

⑤ CONECTAR EL REGULADOR A UN TANQUE DE PROPANO

⑥ AJUSTE LA LLAMA REGULANDO LA ENTRADA DE AIRE DENTRO DEL QUEMADOR



Instale la boquilla de salida de gas en la quemador.

Nota: atornille la boquilla hasta cerrarla. Línea roja. Luego apriete los tornillos de arriba.