

**Address:** Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

**Imported to AUS:** SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australia

**Imported to USA:** Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730

|           |            |
|-----------|------------|
| <b>EC</b> | <b>REP</b> |
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E-CrossStu GmbH  
Mainzer Landstr.69, 60329 Frankfurt am Main.

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YH CONSULTING LIMITED.  
C/O YH Consulting Limited Office 147, Centurion House,  
London Road, Staines-upon-Thames, Surrey, TW18 4AX

**VEVOR®**  
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## **GAS FORGE USER MANUAL**

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JHXMS02A

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JHXMS02I

JHXMS02E



### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

**Technical Support and E-Warranty Certificate [www.vevor.com/support](http://www.vevor.com/support)**

This is the original instruction. Please read all manual instructions carefully before operating. VEVOR reserves clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

13. When operating your product: Keep hands, hair and clothing away from chamber. Do not touch the furnace while in use or until sufficient cooling time has passed. The forge generates extremely high temperatures that can cause severe burns or a fire.

14. Burn Hazard: When using the forge, the surface temperatures of the forge and components will reach up to 600°F. Do not touch any part of the forge while the forge is heating up or hot. Do not place the forge near a wall or flammable material. Allow for the forge to fully cool down before handling.



15. Personal Protection Equipment is required when handling Rigidizer, Satanite Refractory, and Insulation Blanket during installation.

## TECHNICAL PARAMETERS

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
| Furnace dimensions      | 400*220*206(mm)                                 |
| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
| Package dimensions      | 470*290*345(mm)                                 |
| Combustion port size    | Φ45(mm)                                         |
| Rigidized ceramic fiber | 30(mm)                                          |

### Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

1. **WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
2. **WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
3. **CAUTION!!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
4. Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
5. Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
6. The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
7. Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
8. Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
9. All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
10. When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
11. Do not allow the hose to come in contact with hot steel or flames.
12. During operation, the user should always stay in the immediate vicinity of the forge. Never leave fired forge unattended.

### Important:

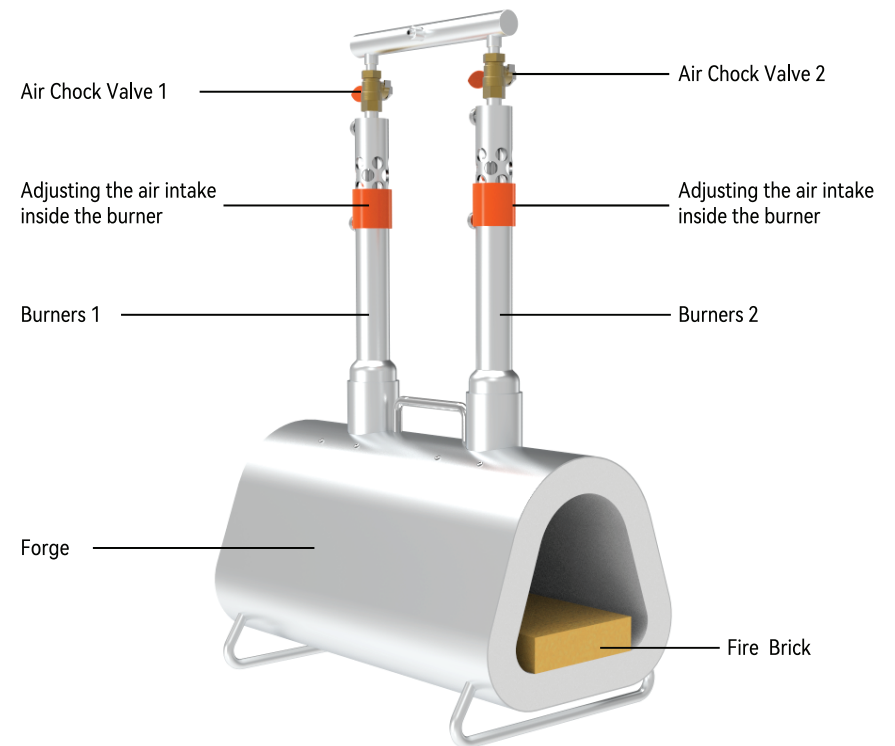
This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

### Note:

You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

**Only when the air pressure is greater than 20psi can the heating temperature be guaranteed.**

**Open type doorless requires adding refractory bricks to block one side of the door to ensure heating temperature.**



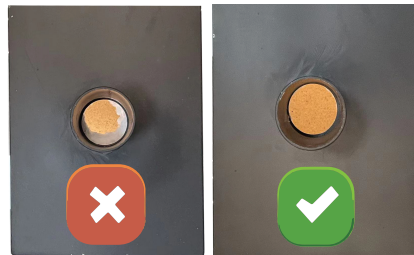
INSTALLED PRODUCT  
(AS SHOWN IN THE PICTURE)

## FITTINGS LIST

|                                                                                   |                                       |   |                                                                                   |                                      |   |
|-----------------------------------------------------------------------------------|---------------------------------------|---|-----------------------------------------------------------------------------------|--------------------------------------|---|
|   | Forge Body                            | 1 |  | Refractory Bricks (114mm*114mm*30mm) | 1 |
|  | Burner                                | 2 |  | Air Chock                            | 1 |
|   | User Manual                           | 1 |                                                                                   |                                      |   |
|   | Gas Pressure Regulator With Manometer | 1 |                                                                                   |                                      |   |
|   | Refractory Bricks (230mm*114mm*30mm)  | 1 |                                                                                   |                                      |   |



Note: Please adjust the ceramic fiber blanket at the nozzle as shown in the picture before use; ensure that the blanket does not block the burner's nozzle. Incorrect operation may result in damage to the furnace body and danger.

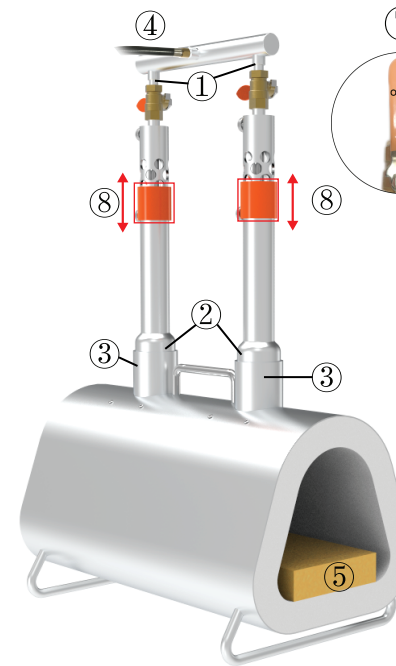


## Troubleshooting Instructions

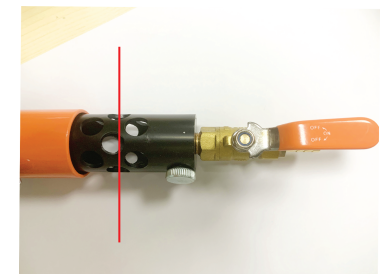
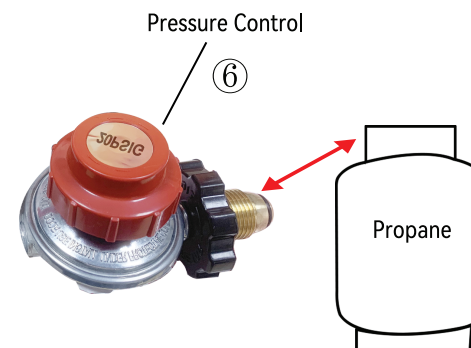
If there is a problem with your forge during operation, please check the troubleshooting table below before calling the service department.

| Troubleshooting Instructions   |                        |                                                                                                                                                                                                                                                                                                                                                                             |
|--------------------------------|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fault phenomenon               | Cause of issue         | Solution                                                                                                                                                                                                                                                                                                                                                                    |
| Can't ignite after passing gas | Blocking copper nozzle | Please check if have a switch on the regulating valve. When the regulating valve is still not lit after opening the ventilation, please stop the product running. And sink the outlet copper nozzle and the bridge into the bucket, opening the propane gas tank and the regulating valve to see if there are bubbles in the water. If bubble spit out, the problem solved. |

## OPERATION STEPS



- ① ASSEMBLE THE BURNERS ON BOTH END OF THE BRIDGE
- ② SLIDE THE BURNERS INTO THE TWO OPENINGS ON THE TOP OF THE FORGE
- ③ LOCK THE BURNERS INTO POSITION USING THE SET SCREWS
- ④ CONNECT THE PROPANE HOSE TO THE BRIDGE JOINT
- ⑤ PLACE FIRE BRICK INSIDE THE FORGE UNDER EACH BURNER
- ⑥ CONNECT THE REGULATOR TO A PROPANE TANK
- ⑦ IGNITE THE COMBUSTIBLE MATERIAL; PUT IT INTO THE FURNACE BODY; THEN OPEN THE BALL VALVE TO BURN.
- ⑧ ADJUST THE FLAME BY REGULATING THE AIR INTAKE INSIDE THE BURNER



Install the gas outlet nozzle to the burner.

Note: Screw the nozzle closed to the red line. Then tighten the screws above.



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# UTENTE DI FUCINA A GAS MANUALE



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continuiamo a impegnarci per fornirti strumenti a prezzi competitivi. "risparmia la metà" , " Metà "prezzo" o qualsiasi altra espressione simile da noi utilizzata rappresenta solo una stima del risparmio che potresti ottenere acquistando determinati utensili con noi rispetto ai principali marchi di punta e non significa necessariamente coprire tutte le categorie di utensili da noi offerti. Ti ricordiamo cortesemente di verifica attentamente quando effettui un ordine con noi se stai effettivamente risparmiando la metà confronto con i principali marchi.



## UTENTE DI FUCINA A GAS MANUALE

Numero di modello: JHXS02A

Numero di modello: JHXS02G

Numero di modello: JHXS02F

Numero di modello: JHXS02I

Modello JHXS02E



HAI BISOGNO DI AIUTO? CONTATTACI!

Hai domande sul prodotto? Hai bisogno di supporto tecnico? Non esitare a contattarci:

**Supporto tecnico e certificato di garanzia elettronica [www.vevor.com/support](http://www.vevor.com/support)**

Queste sono le istruzioni originali. Leggere attentamente tutte le istruzioni del manuale prima di utilizzare il prodotto. VEVOR si riserva la chiara interpretazione del nostro manuale utente. L'aspetto del prodotto sarà soggetto a il prodotto che hai ricevuto. Ti preghiamo di scusarci se non ti informeremo più se ci saranno aggiornamenti tecnologici o software sul nostro prodotto.

13. Quando si utilizza il prodotto: tenere mani, capelli e vestiti lontani dalla camera. Non toccare la fornace mentre in uso o fino a quando non è trascorso un tempo di raffreddamento sufficiente, la fucina genera temperature estremamente elevate che possono causare gravi ustioni o un incendio.
14. Pericolo di bruciatura: quando si utilizza la fucina, le temperature superficiali della fucina e dei componenti raggiungono fino a 600 F. Non toccare nessuna parte della fucina mentre si sta riscaldando o è calda. Non posizionare la fucina vicino a una parete o a materiale infiammabile. Lasciare che la fucina si raffreddi completamente prima di maneggiarla.



15. Durante l'installazione è necessario indossare dispositivi di protezione individuale quando si maneggia il Rigidizer, il refrattario Satanite e la coperta isolante.

## PARAMETRI TECNICI

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|-------------------------|-------------------------------------------------|
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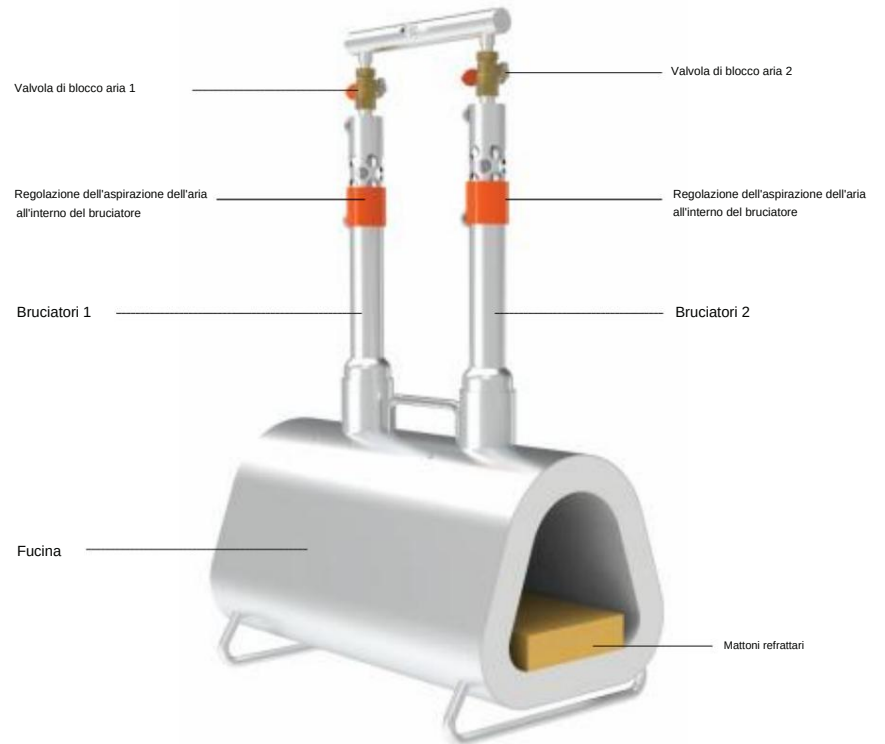
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La temperatura di riscaldamento può essere garantita solo quando la pressione dell'aria è superiore a 20 psi. Le porte di tipo aperto senza porte richiedono l'aggiunta di mattoni refrattari per bloccare un lato della porta per garantire la temperatura di riscaldamento.



PRODOTTO INSTALLATO  
(COME MOSTRATO NELL'IMMAGINE)

## RACCORDI LIST

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Nota: si prega di regolare la coperta in fibra ceramica all'ugello come mostrato nell'immagine prima dell'uso; assicurarsi che la coperta non ostruisca l'

ugello del bruciatore. Un funzionamento non corretto può causare in danni al corpo della fornace e pericolo.



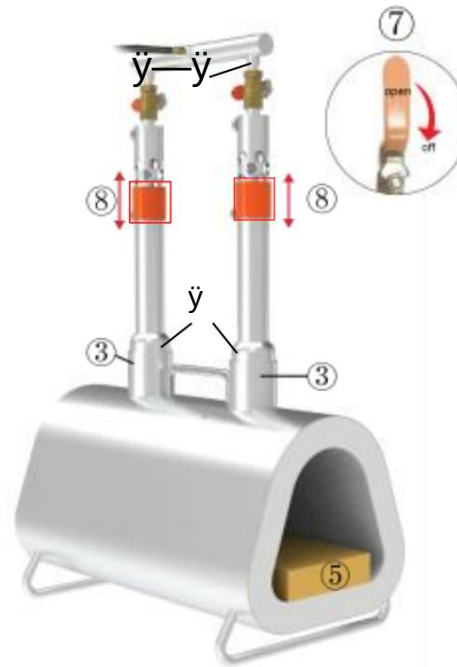
### Istruzioni per la risoluzione dei problemi

Se si verifica un problema con la fucina durante il funzionamento, consultare la tabella di risoluzione dei problemi

di seguito prima di chiamare il servizio assistenza. Istruzioni per la risoluzione dei problemi

| Fenomeno di guasto causa del problema   | soluzione                    |                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|-----------------------------------------|------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| non può accendersi dopo aver emesso gas | Ugello di rame di bloccaggio | si prega di controllare se è presente un interruttore sulla valvola di regolazione. la valvola di regolazione non è ancora accesa dopo aver aperto la ventilazione, per favore fermare il prodotto in funzione. E affondare l'ugello di rame di uscita e il ponte nel secchio, aprendo il serbatoio del gas propano e il valvola di regolazione per vedere se ci sono bolle nell'acqua. se bolle sputa fuori, il problema è risolto. |

## FASI OPERATIVE



1

MONTARE I BRUCIATORI SU ENTRAMBE LE ESTREMITÀ DEL PONTE

2

FAR SCORRERE I BRUCIATORI IN LE DUE APERTURE SULLA AL TOP DELLA FUCINA

3

BLOCCARE I BRUCIATORI IN POSIZIONE UTILIZZANDO IL SET VITI

4

COLLEGARE IL PROPANO TUBO AL GIUNTO DEL PONTE

5

POSIZIONARE I MATTONI REFRATTARI ALL'INTERNO DEL FORGIA SOTTO OGNI BRUCIATORE

6

COLLEGARE IL REGOLATORE A UN SERBATOIO DI PROPANO

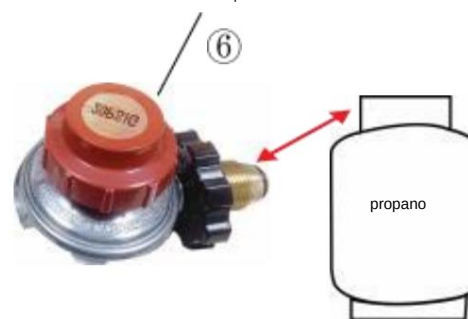
7

ACCENDERE IL MATERIALE COMBUSTIBILE; METTETELO NEL CORPO DEL FORNO; QUINDI APRIRE LA VALVOLA A SFERA PER BRUCIARE.

8

REGOLARE LA FIAMMA REGOLANDO PRESA D'ARIA ALL'INTERNO DEL BRUCIATORE

controllo della pressione



Installare l'ugello di uscita del gas sul bruciatore.

Nota: avvitare l'ugello chiuso al linea rossa. Quindi stringere le viti sopra.

Adres: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, szanghaj  
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Wsparcie techniczne i certyfikat gwarancji elektronicznej [www.vevor.com/support](http://www.vevor.com/support)

# UŻYTKOWNIK KUŹNI GAZOWEJ PODRĘCZNIK



Wsparcie techniczne i certyfikat e-gwarancji  
[www.vevor.com/support](http://www.vevor.com/support)

nadal staramy się dostarczać Ci narzędzia w konkurencyjnych cenach. „zaoszczędź połowę”  
„cena” lub jakiegokolwiek inne podobne wyrażenia używane przez nas stanowią jedynie szacunkowe oszczędności, jakie możesz uzyskać  
kupując u nas określone narzędzia w porównaniu z głównymi markami i niekoniecznie oznaczają one objęcie wszystkich kategorii  
oferowanych przez nas narzędzi. Przypominamy, że  
sprawdź dokładnie, czy składając u nas zamówienie faktycznie oszczędzasz połowę  
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UŻYTKOWNIK KUŹNI GAZOWEJ  
PODRĘCZNIK

JHXMS02A

JHXMS02G

JHXMS02F

JHXMS021

JHXMS02E



POTRZEBUJESZ POMOCY? SKONTAKTUJ SIĘ Z NAMI!

Masz pytania dotyczące produktu? Potrzebujesz wsparcia technicznego? skontaktuj się z nami:

Wsparcie techniczne i certyfikat gwarancji elektronicznej [www.vevor.com/support](http://www.vevor.com/support)

To jest oryginalna instrukcja. Przed przystąpieniem do użytkowania należy uważnie przeczytać wszystkie instrukcje. VEVOR zastrzega sobie prawo do jasnej interpretacji naszej instrukcji obsługi. Wygląd produktów podlega otrzymany produkt. Przepraszamy, że nie będziemy Cię już więcej informować, jeśli w naszym produkcie pojawią się jakiegokolwiek aktualizacje technologiczne lub oprogramowania.

13. Podczas obsługi produktu: trzymaj ręce, włosy i odzież z dala od komory. Nie dotykaj pieca podczas pracy. w użyciu lub do momentu upłynięcia odpowiedniego czasu chłodzenia, Kuźnia generuje niezwykle wysokie temperatury, które mogą spowodować poważne oparzenia lub pożar.
14. Ryzyko poparzenia: podczas korzystania z kuźni temperatura powierzchni kuźni i jej podzespołów może osiągnąć 600 F. Nie dotykaj żadnej części kuźni, gdy się nagrzewa lub jest gorąca. Nie umieszczaj kuźni w pobliżu ściany lub materiałów łatwopalnych. Przed przystąpieniem do obsługi pozwól kuźni całkowicie ostygnąć.



15. Środki ochrony osobistej są wymagane podczas obsługi materiału Rigidizer, materiału ogniotrwałego satanite i koca izolacyjnego w trakcie instalacji.



## PARAMETRY TECHNICZNE

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
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| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
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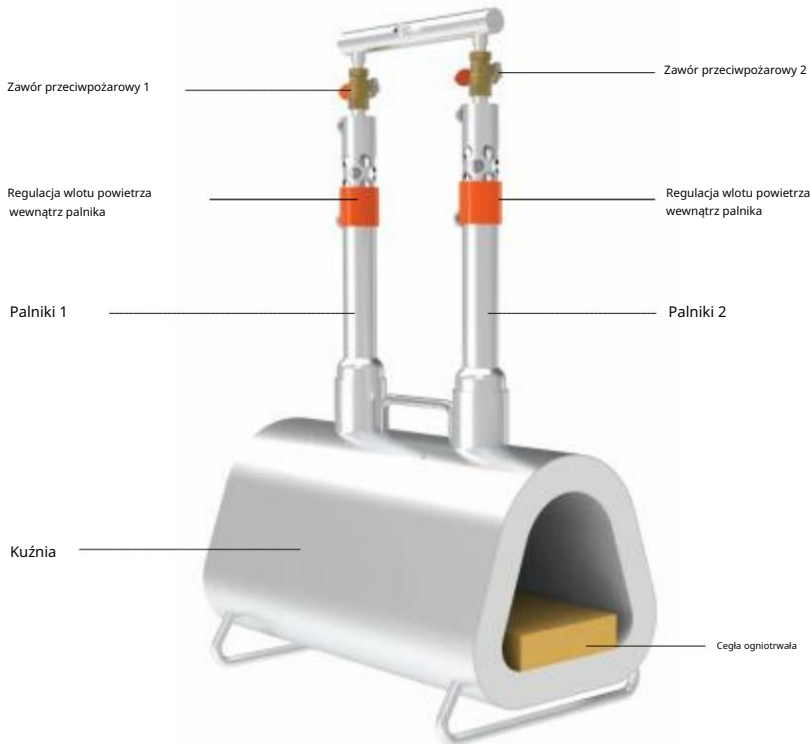
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Tylko wtedy, gdy ciśnienie powietrza jest większe niż 20 psi, można zagwarantować odpowiednią temperaturę ogrzewania. W przypadku drzwi bezdrzwiowych typu otwartego konieczne jest dodanie cegieł ogniotrwałych do zamknięcia jednej strony drzwi, aby zapewnić odpowiednią temperaturę ogrzewania.



ZAINSTALOWANY PRODUKT  
(JAK POKAZANO NA OBRAZKU)

OSPRZĘT LIST

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Uwaga: należy dostosować koc z włókna ceramicznego przed użyciem należy przyłożyć końcówkę do dyszy, jak pokazano na rysunku; należy upewnić się, że koc nie blokuje dyszy palnika. Nieprawidłowa obsługa może spowodować uszkodzenia korpusu pieca i niebezpieczeństwa.

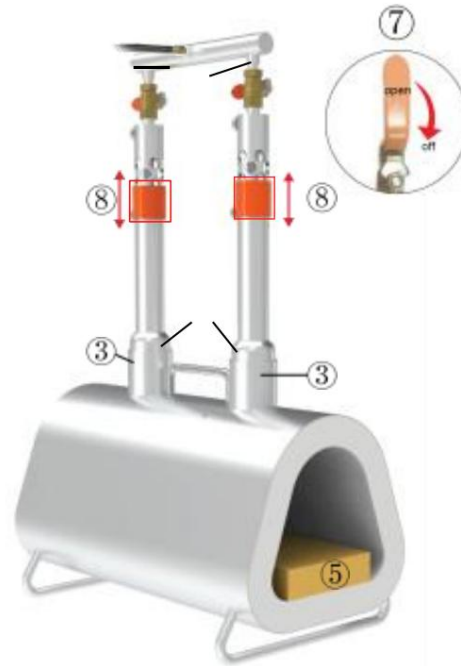


Instrukcje rozwiązywania problemów

Jeżeli podczas pracy kuźni wystąpią problemy, zapoznaj się z tabelą rozwiązywania problemów

| poniżej przed skontaktowaniem się z działem serwisowym. Instrukcje rozwiązywania problemów |                               |                                                                                                                                                                                                                                                                                                                                                                   |
|--------------------------------------------------------------------------------------------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Zjawisko usterki, przyczyna problemu                                                       | rozwiązanie                   |                                                                                                                                                                                                                                                                                                                                                                   |
| nie można zapalić po puszczeniu gazu                                                       | Zablokowanie dyszy miedzianej | proszę sprawdzić, czy zawór regulacyjny ma przełącznik. kiedy zawór regulacyjny nadal nie świeci po otwarciu wentylacji, proszę zatrzymać działanie produktu. I zatop miedzianą dyszę wylotową i most do wiadra, otwierając zbiornik z gazem propanowym i zawór regulacyjny, aby sprawdzić, czy w wodzie są bąbelki. jeśli bąbelki wypływają, problem rozwiązany. |

KROKI OPERACYJNE



ZMONTUJ PALNIKI NA  
OBIE KOŃCE MOSTU

WSUŃ PALNIKI DO  
DWA OTWORY NA  
GÓRA KUŹNI

ZABLOKUJ PALNIKI W  
POZYCJA Z UŻYCIEM ZESTAWU  
ŚRUBY

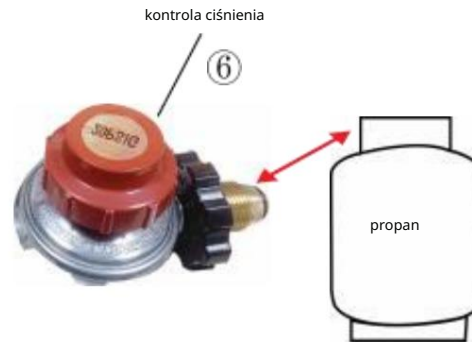
PODŁĄCZ PROPAN  
WĄŻ DO ZŁĄCZA MOSTOWEGO

UMIEŚĆ CEGŁE OGNIOWĄ W ŚRODKU  
KUŹ POD KAŻDYM PALNIKIEM

PODŁĄCZ REGULATOR  
DO ZBIORNIKA PROPANU

PODPALIC MATERIAŁ PALNY;  
WŁOŻYĆ DO KORPUSU PIECA;  
NASTĘPNIE OTWÓRZ ZAWÓR KULOWY, ABY SPALAĆ.

REGULUJ PŁOMIEN PRZEZ REGULACJĘ  
WŁOT POWIETRZA WEWNĄTRZ  
PALNIK



Zamontuj dyszę wylotową gazu do  
palnik.

Uwaga: zakręć dyszę do oporu.  
czerwona linia. Następnie dokręć śruby  
powyżej.

**Adresse:** shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, Shanghai 200000 CN.

**Nach AUS importiert:** SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australien

**Importiert in die USA:** sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



E-Crossstu GmbH  
Mainzer Landstr.69, 60329 Frankfurt am Main.



YH CONSULTING LIMITED.  
C/O YH Consulting Limited Office 147, Centurion House,  
London Road, Staines-upon-Thames, Surrey, TW18 4AX



Technischer Support und E-Garantie-zertifikat [www.vevor.com/support](http://www.vevor.com/support)

GAS-SCHMIEDE-BENUTZER  
HANDBUCH



Technischer Support und E-Garantie-Zertifikat  
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Wir sind weiterhin bestrebt, Ihnen Werkzeuge zu wettbewerbsfähigen Preisen anzubieten. „Sparen Sie die Hälfte“ , " Halb Der Preis" oder andere ähnliche Ausdrücke, die wir verwenden, stellen lediglich eine Schätzung der Ersparnis dar, die Sie durch den Kauf bestimmter Werkzeuge bei uns im Vergleich zu den wichtigsten Top-Marken erzielen können, und bedeuten nicht notwendigerweise, dass alle von uns angebotenen Werkzeugkategorien abgedeckt sind. Wir möchten Sie freundlich daran erinnern, prüfen Sie sorgfältig, wenn Sie bei uns bestellen, ob Sie tatsächlich die Hälfte sparen in Vergleich mit den Top-Großmarken.



GAS-SCHMIEDE-BENUTZER  
HANDBUCH

JHXMS02A

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Brauchen Sie Hilfe? Kontaktieren Sie uns!

Haben Sie Fragen zu unseren Produkten? Benötigen Sie technischen Support? Dann kontaktieren Sie uns gerne:

**Technischer Support und E-Garantie-Zertifikat [www.vevor.com/support](http://www.vevor.com/support)**

Dies ist die Originalanleitung. Bitte lesen Sie vor der Inbetriebnahme alle Anweisungen im Handbuch sorgfältig durch.

VEVOR behält sich die eindeutige Auslegung unseres Benutzerhandbuchs vor. Das Erscheinungsbild des Produkts unterliegt das Produkt, das Sie erhalten haben. Bitte verzeihen Sie uns, dass wir Sie nicht erneut informieren, wenn es Technologie- oder Software-Updates für unser Produkt gibt.

13. Wenn Sie Ihr Produkt bedienen: Halten Sie Hände, Haare und Kleidung von der Kammer fern. Berühren Sie den Ofen nicht, während im Einsatz oder bis eine ausreichende Abkühlzeit vergangen ist, Die Schmiede erzeugt extrem hohe Temperaturen, die dazu führen können schwere Verbrennungen oder ein Feuer.

14. Verbrennungsgefahr: Bei der Verwendung der Schmiede erreichen die Oberflächentemperaturen der Schmiede und der Bauteile bis zu 600 F. Berühren Sie keinen Teil der Schmiede, während diese sich aufheizt oder heiß ist. Stellen Sie die Schmiede nicht in die Nähe einer Wand oder eines brennbaren Materials. Lassen Sie die Schmiede vollständig abkühlen, bevor Sie sie anfassen.



15. Beim Umgang mit Versteifungsmitteln, feuerfestem Satanite-Material und Isolierdecken während der Installation ist persönliche Schutzausrüstung erforderlich.



## TECHNISCHE PARAMETER

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
| Furnace dimensions      | 400*220*206(mm)                                 |
| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
| Package dimensions      | 470*290*345(mm)                                 |
| Combustion port size    | Φ45(mm)                                         |
| Rigidized ceramic fiber | 30(mm)                                          |

### Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

- WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
- WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
- CAUTION!!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
- Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
- Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
- The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
- Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
- All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
- Do not allow the hose to come in contact with hot steel or flames.
- During operation, the user should always stay in the immediate vicinity of the forge. Never leave fired forge unattended.

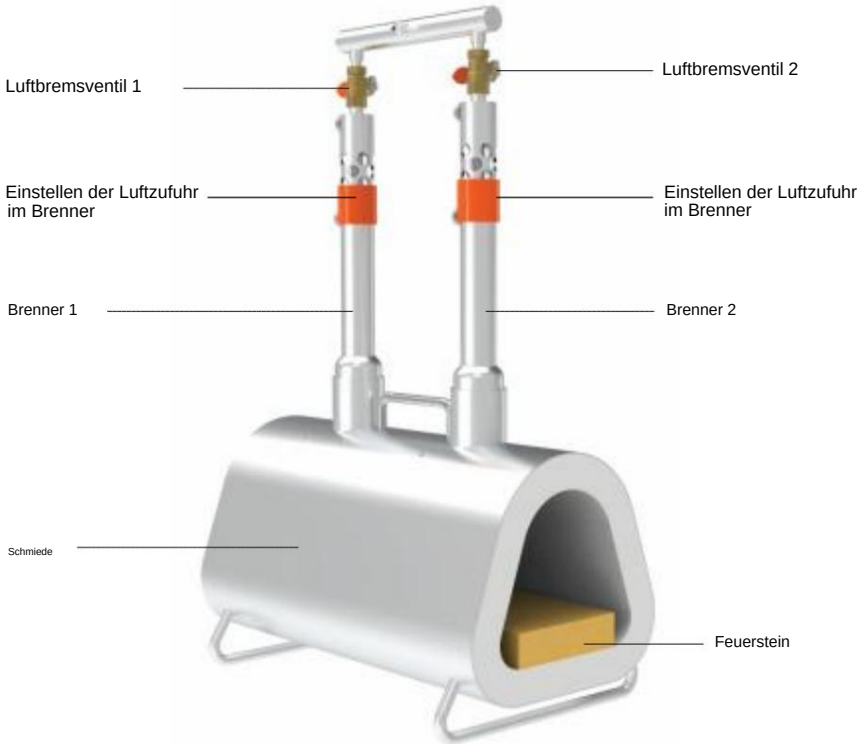
### Important:

This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

### Note:

You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

Nur wenn der Luftdruck über 20 psi liegt, kann die Heiztemperatur gewährleistet werden. Bei offenen Türen müssen feuerfeste Steine hinzugefügt werden, um eine Seite der Tür zu blockieren und so die Heiztemperatur sicherzustellen.



INSTALLIERTES PRODUKT  
(WIE IM BILD GEZEIGT)

## Armaturen LIsT

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Hinweis: Bitte passen Sie die Keramikfaserdecke an der Düse, wie in der Abbildung gezeigt, vor dem Gebrauch; stellen Sie sicher, dass die Decke nicht die

Brennerdüse. Eine Fehlbedienung kann zu Schäden am Ofenkörper und Gefährdungen führen.

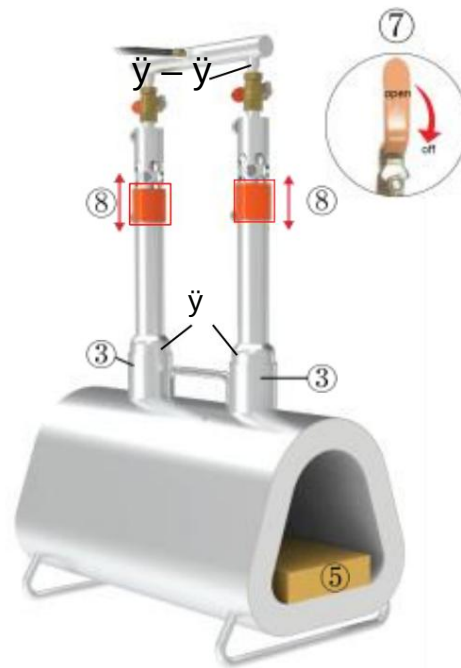


### Anweisungen zur Fehlerbehebung

Wenn während des Betriebs ein Problem mit Ihrer Schmiede auftritt, überprüfen Sie bitte die Tabelle zur Fehlerbehebung

| unten, bevor Sie den Kundendienst anrufen. Anweisungen zur Fehlerbehebung |                         |                                                                                                                                                                                                                                                                                                                                                                                                 |
|---------------------------------------------------------------------------|-------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Fehlerphänomen                                                            | Ursache des Problems    | Lösung                                                                                                                                                                                                                                                                                                                                                                                          |
| kann nach dem Gasgeben nicht zünden                                       | Blockierende Kupferdüse | Bitte überprüfen Sie, ob ein Schalter am Regelventil vorhanden ist. Wenn das Regelventil nach dem Öffnen der Belüftung immer noch nicht leuchtet, stoppen Sie den Produktlauf. Und versenken Sie die Auslass-Kupferdüse und die Brücke in den Eimer, Öffnen des Propangastanks und der Regelventil, um zu sehen, ob sich Blasen im Wasser befinden. Wenn Blasen ausspucken, das Problem gelöst. |

## BEDIENUNGSSCHRITTE



1

MONTAGE DER BRENNER AUF  
BEIDE ENDEN DER BRÜCKE

2

Schieben Sie die Brenner in  
Die beiden Öffnungen auf der  
SPITZE DER SCHMIEDE

3

BRENNER EINSCHALTEN  
POSITIONIERUNG MIT DEM SET  
SCHRAUBEN

4

PROPAN ANSCHLIESSEN  
SCHLAUCH ZUR BRÜCKENVERBINDUNG

5

Legen Sie den Feuerstein in den  
Schmiede unter jedem Brenner

6

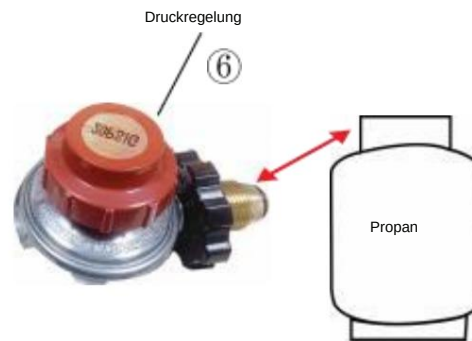
REGLER ANSCHLIESSEN  
ZU EINEM PROPANTANK

7

Entzünden Sie das brennbare Material.  
LEGEN SIE ES IN DEN OFENKÖRPER;  
Öffnen Sie anschließend zum Verbrennen das Kugelventil.

8

STELLEN SIE DIE FLAMME DURCH REGULIEREN  
Die Luftzufuhr im Inneren des  
BRENNER



Montieren Sie die Gasauslassdüse an der  
Brenner.

Hinweis: Die Düse bis zum Anschlag zuschrauben.  
rote Linie. Ziehen Sie dann die Schrauben  
oben fest.



Adresse : shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai  
200000 CN.

Importé en Australie : siHAO PTY LTD, 1 ROKEVA STREETEASTWOOD  
NsW 2122 Australie

Importé aux États-Unis : Sanven Technology Ltd., suite 250, 9166 Anaheim  
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Mainzer Landstr.69, 60329 Francfort-sur-le-Main.



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# UTILISATEUR DE FORGE À GAZ MANUEL



Assistance technique et certificat de garantie électronique  
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nous continuons à nous engager à vous fournir des outils à des prix compétitifs. "économisez la moitié" , " Moitié  
Le « prix » ou toute autre expression similaire utilisée par nous ne représente qu'une estimation des économies dont vous pourriez  
bénéficier en achetant certains outils chez nous par rapport aux grandes marques et ne signifie pas nécessairement couvrir toutes les  
catégories d'outils que nous proposons. Nous vous rappelons avec plaisir que  
vérifiez soigneusement lorsque vous passez une commande chez nous si vous économisez réellement la moitié  
comparaison avec les plus grandes marques.



# UTILISATEUR DE FORGE À GAZ MANUEL

JHXMS02A

JHXMS02G

JHXMS02F

JHXMS021

JHXMS02E



## BESOIN D'AIDE? CONTACTEZ-NOUS!

Vous avez des questions sur nos produits ? Vous avez besoin d'assistance technique ? N'hésitez pas à nous contacter :

Assistance technique et certificat de garantie électronique [www.vevor.com/support](http://www.vevor.com/support)

Il s'agit des instructions d'origine. Veuillez lire attentivement toutes les instructions du manuel avant de l'utiliser.

VEVOR se réserve le droit d'interpréter clairement notre manuel d'utilisation. L'apparence du produit sera soumise à le produit que vous avez reçu. Veuillez nous pardonner de ne pas vous informer à nouveau s'il y a des mises à jour technologiques ou logicielles sur notre produit.

13. Lorsque vous utilisez votre produit : gardez les mains, les cheveux et les vêtements loin de la chambre. Ne touchez pas le four pendant en cours d'utilisation ou jusqu'à ce que le temps de refroidissement suffisant soit écoulé, la forge génère des températures extrêmement élevées qui peuvent provoquer des brûlures graves ou un incendie.
14. Risque de brûlure : lors de l'utilisation de la forge, les températures de surface de la forge et des composants peuvent atteindre 600 °F. Ne touchez aucune partie de la forge pendant qu'elle chauffe ou est chaude. Ne placez pas la forge près d'un mur ou d'un matériau inflammable. Laissez la forge refroidir complètement avant de la manipuler.



15. Un équipement de protection individuelle est requis lors de la manipulation du rigidifiant, du réfractaire en satanite et de la couverture isolante pendant l'installation.

## PARAMÈTRES TECHNIQUES

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
| Furnace dimensions      | 400*220*206(mm)                                 |
| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
| Package dimensions      | 470*290*345(mm)                                 |
| Combustion port size    | Φ45(mm)                                         |
| Rigidized ceramic fiber | 30(mm)                                          |

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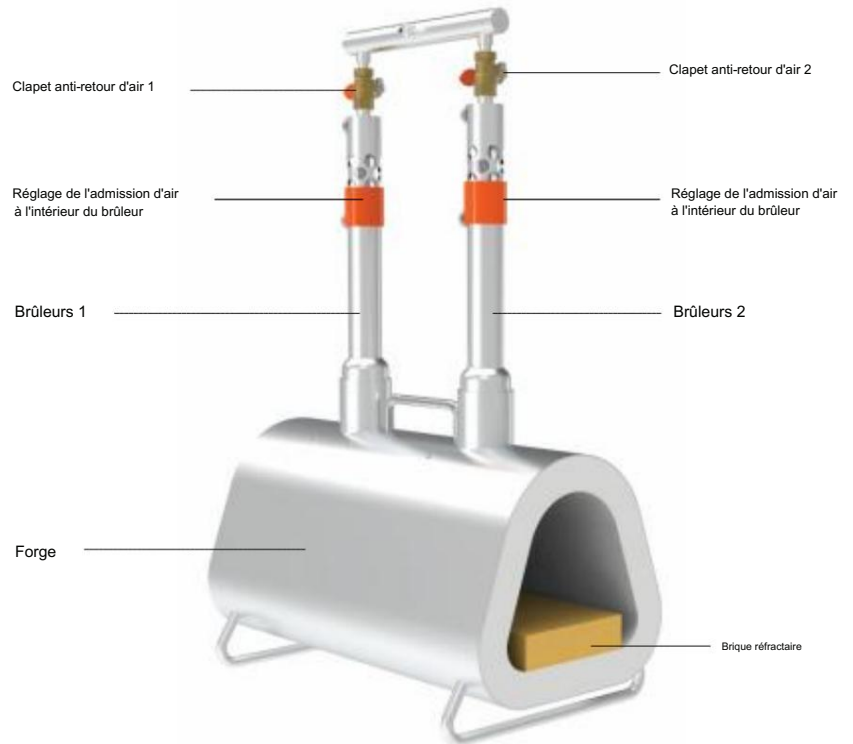
### Important:

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### Note:

You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

Ce n'est que lorsque la pression d'air est supérieure à 20 psi que la température de chauffage peut être garantie. Le type ouvert sans porte nécessite l'ajout de briques réfractaires pour bloquer un côté de la porte afin de garantir la température de chauffage.



PRODUIT INSTALLÉ  
(COMME INDIQUÉ SUR LA PHOTO)

## ACCESSOIRES LISt

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Remarque : veuillez ajuster la couverture en fibre céramique au niveau de la buse comme indiqué sur l'image avant utilisation ; assurez-vous que la couverture ne bloque pas la buse du brûleur. Un fonctionnement incorrect peut en résulter endommageant le corps du four et en présentant un danger.



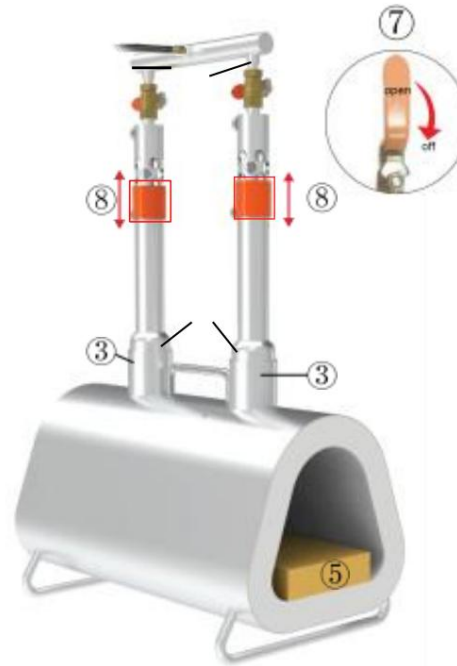
## Instructions de dépannage

S'il y a un problème avec votre forge pendant le fonctionnement, veuillez consulter le tableau de dépannage

ci-dessous avant d'appeler le service après-vente. Instructions de dépannage

| Phénomène de défaut à l'origine du problème      | solution                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ne peut pas s'enflammer après avoir passé le gaz | Blocage de la buse en cuivre<br>veuillez vérifier si vous avez un interrupteur sur la vanne de régulation. lorsque le la vanne de régulation ne s'allume toujours pas après l'ouverture de la ventilation, veuillez arrêter le fonctionnement du produit. Et enfoncez la buse de sortie en cuivre et le pont dans le seau, ouvrant le réservoir de gaz propane et le vanne de régulation pour voir s'il y a des bulles dans l'eau. si bulle crachez, le problème est résolu. |

## ÉTAPES DE L'OPÉRATION



ASSEMBLER LES BRÛLEURS SUR LES DEUX EXTRÉMITÉS DU PONT

FAITES GLISSER LES BRÛLEURS DANS LES DEUX OUVERTURES SUR LA LE HAUT DE LA FORGE

VERROUILLEZ LES BRÛLEURS DANS POSITIONNEMENT À L'AIDE DE L'ENSEMBLE VIS

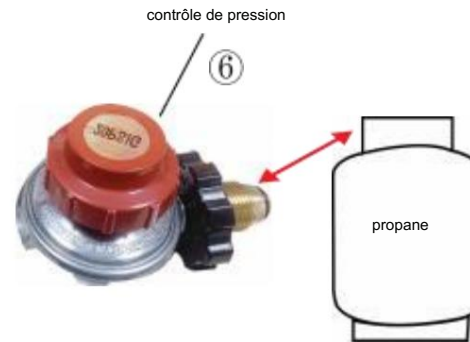
CONNECTER LE PROPANE TUYAU AU JOINT DU PONT

5 PLACEZ LA BRIQUE RÉFRIGÉRANTE À L'INTÉRIEUR DU FORGE SOUS CHAQUE BRÛLEUR

6 CONNECTER LE REGULATEUR À UN RÉSERVOIR DE PROPANE

7 ENFLAMMER LE MATÉRIAU COMBUSTIBLE; METTRE DANS LE CORPS DU FOUR; OUVREZ ENSUITE LA VANNE À BILLE POUR BRÛLER.

8 AJUSTEZ LA FLAMME EN RÉGULANT L'ADMISSION D'AIR À L'INTÉRIEUR DU BRÛLEUR



Installez la buse de sortie de gaz sur le brûleur.

Remarque : vissez la buse fermée sur le ligne rouge. Serrez ensuite les vis ci-dessus.

**Adres:** shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

**Geïmporteerd naar AUS:** SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australië

**Geïmporteerd naar de VS:** sanven Technology Ltd., suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



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# GAS FORGE GEBRUIKER HANDMATIG



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Wij blijven ons inzetten om u gereedschappen te leveren tegen concurrerende prijzen. "bespaar de helft", "Half  
"prijs" of andere soortgelijke uitdrukkingen die wij gebruiken, geven slechts een schatting weer van de besparingen die u  
kunt behalen door bepaalde gereedschappen bij ons te kopen in vergelijking met de grote topmerken en betekent niet  
noodzakelijkerwijs dat alle categorieën gereedschappen die wij aanbieden, worden gedekt. Wij herinneren u er vriendelijk aan om  
Controleer zorgvuldig wanneer u een bestelling bij ons plaatst of u daadwerkelijk de helft bespaart  
vergelijking met de grootste topmerken.



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JHXMS021

JHXMS02E



HULP NODIG? NEEM CONTACT MET ONS OP!

Heeft u vragen over het product? Heeft u technische ondersteuning nodig? Neem dan gerust contact met ons op:

**Technische ondersteuning en e-garantiecertificaat [www.vevor.com/support](http://www.vevor.com/support)**

Dit zijn de originele instructies. Lees de volledige handleiding zorgvuldig door voordat u het apparaat gebruikt.

VEVOR behoudt zich een duidelijke interpretatie van onze gebruikershandleiding voor. Het uiterlijk van het product is onderhevig aan het product dat u hebt ontvangen. Vergeef ons dat we u niet meer op de hoogte stellen als er technologische of software-updates voor ons product zijn.

13. Wanneer u uw product bedient: houd uw handen, haar en kleding uit de buurt van de kamer. Raak de oven niet aan terwijl in gebruik of totdat er voldoende afkoeltijd is verstreken, genereert de smidse extreem hoge temperaturen die kunnen leiden tot ernstige brandwonden of brand.
14. Brandgevaar: bij gebruik van de smidse kunnen de oppervlaktetemperaturen van de smidse en de componenten oplopen tot 600 F. Raak geen enkel deel van de smidse aan terwijl de smidse opwarmt of heet is. Plaats de smidse niet in de buurt van een muur of ontvlambaar materiaal. Laat de smidse volledig afkoelen voordat u deze aanraakt.



15. Persoonlijke beschermingsmiddelen zijn vereist bij het hanteren van Rigidizer, saniniet vuurvast materiaal en isolatiedeken tijdens de installatie.

## TECHNISCHE PARAMETERS

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
| Furnace dimensions      | 400*220*206(mm)                                 |
| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
| Package dimensions      | 470*290*345(mm)                                 |
| Combustion port size    | Φ45(mm)                                         |
| Rigidized ceramic fiber | 30(mm)                                          |

### Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

- WARNING** - Improper assembly of forge may be dangerous. Follow the assembly instructions carefully.
- WARNING** - Do not use the forge unless all parts are in place. The forge must be properly assembled according to the assembly instructions by a qualified professional.
- CAUTION!!!** Never under any circumstances should the exhaust ports be closed off completely on the doors or open end ports. This could cause serious damage and possible body injury.
- Avoid standing or moving to the front of openings and exhaust ports. Extremely high temperatures extend approximately two feet from any openings while in operation. When retrieving objects from a hot forge approach it from the side or bottom. A little practice will help you acquire a skill for this procedure.
- Station the anvil approximately four to five feet to the side of the forge opening to avoid heat when the forge is in operation.
- The unit will heat large objects to forging temperature with the door open, but it will take a little longer.
- Never leave the line pressure on when not in use. Always cut the ball valve and tank valve off for storage.
- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
- All valves, gauges, regulators, and hoses should be checked weekly for wear. Replace as needed. Good maintenance is a must with gas equipment.
- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
- Do not allow the hose to come in contact with hot steel or flames.
- During operation, the user should always stay in the immediate vicinity of the forge. Never leave fired forge unattended.

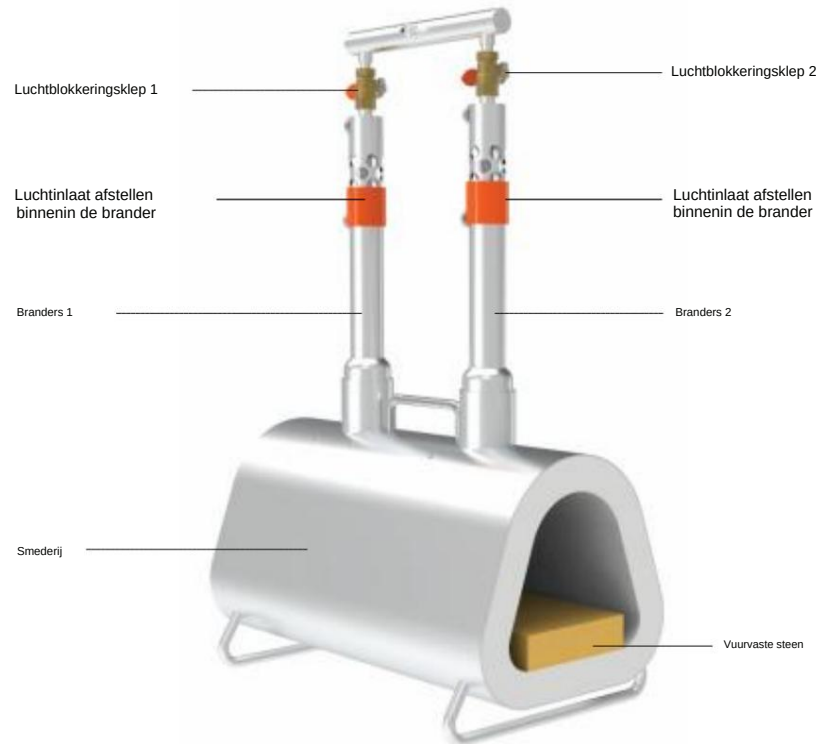
### Important:

This product is intended for external use. (Use of this equipment without proper ventilation could result in asphyxiation). Read these instructions carefully before assembling the hose and regulator units. Leaking gas can be extremely dangerous.

### Note:

You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints.

Alleen als de luchtdruk hoger is dan 20 psi kan de verwarmingstemperatuur worden gegarandeerd. Voor open deuren is het nodig om vuurvaste stenen toe te voegen om één kant van de deur te blokkeren om de verwarmingstemperatuur te garanderen.



GEÏNSTALLEERD PRODUCT  
(ZOALS OP DE FOTO)

## FITTINGEN LIST

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Let op: pas de keramische vezeldeken aan bij het mondstuk zoals afgebeeld op de foto voor gebruik; zorg ervoor dat de deken de brandermondstuk. Onjuiste bediening kan resulteren schade aan de oven en gevaar.

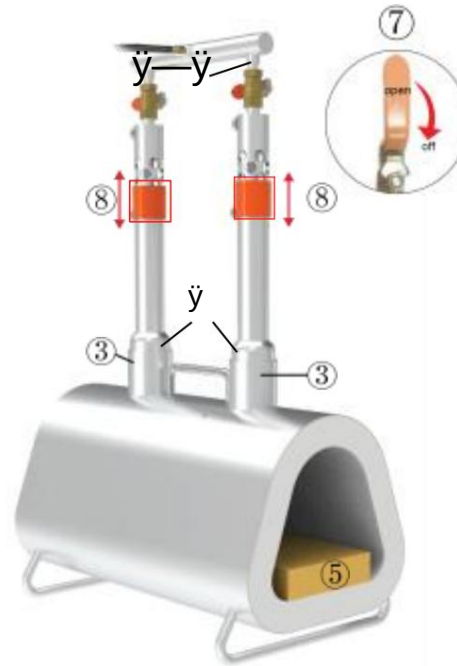


### Instructies voor probleemoplossing

Als er tijdens het gebruik een probleem met uw smidse optreedt, raadpleeg dan de tabel met probleemoplossingen

| Lees onderstaande informatie voordat u contact opneemt met de serviceafdeling. Instructies voor probleemoplossing |                            |                                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------------------------------------------------|----------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Foutfenomeen oorzaak van probleem                                                                                 | oplossing                  |                                                                                                                                                                                                                                                                                                                                                                                                       |
| kan niet ontbranden na het passeren van gas                                                                       | Koperen sproeier blokkeren | Controleer of er een schakelaar op de regelklep zit. Wanneer de Regelventiel brandt nog steeds niet na het openen van de ventilatie, alstublieft stop het product. En laat de koperen uitlaatmondstuk zakken en de brug in de emmer, het openen van de propaangastank en de regelklep om te zien of er bellen in het water zitten. Als er bellen in het water zitten, uitgespuugd, probleem opgelost. |

## BEDIENINGSSTAPPEN



1

MONTEER DE BRANDERS OP BEIDE UITEINDE VAN DE BRUG

2

SCHUIF DE BRANDERS IN DE TWEE OPENINGEN OP DE BOVENKANT VAN DE SMEDERSMEER

3

VERGRENDEL DE BRANDERS IN POSITIE MET GEBRUIK VAN DE SET SCHROEVEN

4

Sluit de propaan aan SLANG NAAR DE BRUGVERBINDING

5

PLAATS VUURSTEEN IN DE SMEDEN ONDER ELKE BRANDER

6

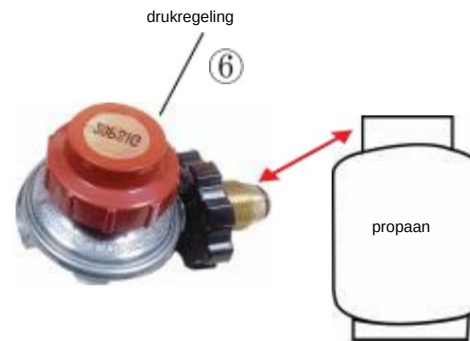
Sluit de regelaar aan NAAR EEN PROPAAANTANK

7

BRANDBARE STOF IN ONTSTEKING BRENGEN; PLAATS HET IN DE OVEN; OPEN DAN DE KOGELKRAAN OM TE BRANDEN.

8

STEL DE VLAM AF DOOR TE REGULEREN DE LUCHTINLAAT IN DE BRANDER



Installeer het gasuitlaatmondstuk op de brander.

Let op: draai het mondstuk dicht tot de rode lijn. Draai vervolgens de schroeven hierboven vast.

**Address:** shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

**Importerad till AUS:** SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australien

**Importerad till USA:** sanven Technology Ltd., suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



E-Crossstu GmbH  
Mainzer Landstr.69, 60329 Frankfurt am Main.



YH CONSULTING LIMITED.  
C/O YH Consulting Limited Office 147, Centurion House,  
London Road, staines-upon-Thames, surrey, TW18 4AX



Teknisk support och E-garanticertifikat [Www.vevor.se/support](http://www.vevor.se/support)

# GASMIDSANVÄNDARE MANUELL



Teknisk support och E-garanticertifikat  
[www.vevor.se/support](http://www.vevor.se/support)

vi fortsätter att vara engagerade i att ge dig verktyg till konkurrenskraftiga priser. "rädda hälften" , "Hälften pris" eller andra liknande uttryck som används av oss representerar endast en uppskattning av besparingar du kan dra nytta av att köpa vissa verktyg hos oss jämfört med de stora toppmärkena och betyder inte nödvändigtvis att täcka alla kategorier av verktyg som erbjuds av oss. Du påminns vänligen till verifiera noga när du gör en beställning hos oss om du faktiskt sparar hälften jämförelse med de främsta varumärkena.



## GASMIDSANVÄNDARE MANUELL

JHXMS02A

JHXMS02G

JHXMS02F

JHXMS021

JHXMS02E



### BEHÖVER HJÄLP? KONTAKTA OSS!

Har du produktfrågor? Behöver du teknisk support? kontakta oss gärna:

**Teknisk support och e-garanticertifikat [www.vevor.com/support](http://www.vevor.com/support)**

Detta är den ursprungliga instruktionen. Läs noggrant igenom alla bruksanvisningar innan du använder den. VEVOR reserverar sig för en tydlig tolkning av vår användarmanual. Produkternas utseende ska vara föremål för produkten du fått. Ursäkt oss att vi inte kommer att informera dig igen om det finns någon teknik eller mjukvaruuppdateringar på vår produkt.

13. när du använder din produkt: håll handfat och kläder borta från kammaren, rör inte vid ugnen medan vid användning eller tills tillräcklig kylningstid har passerat, Smedjan genererar extremt höga temperaturer som kan orsaka allvarliga brännskador eller brand.

14. Buy m Risk: vid användning av smedjan kommer yttemperaturerna på smedjan och komponenterna att nå upp till 600 F. Rör inte någon del av smedjan medan smedjan värms upp eller är varm. Placera inte smedjan nära en vägg eller brandfarligt material. Låt smedjan svalna helt innan du hanterar den.



15. Personligt skydd Utrustning krävs vid hantering av Rigidizer, satanit eldfast material och isoleringsfilt under installationen.



## TEKNISKA PARAMETRAR

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
| Furnace dimensions      | 400*220*206(mm)                                 |
| Furnace wall material   | 304 Stainless Steel Material (1.2 mm Thickness) |
| Package dimensions      | 470*290*345(mm)                                 |
| Combustion port size    | Φ45(mm)                                         |
| Rigidized ceramic fiber | 30(mm)                                          |

### Safety and Warnings

Failure to follow the Cautions and Warnings contained in this assembly Instruction may result in serious bodily injury, death, a fire, or an explosion causing property damage.

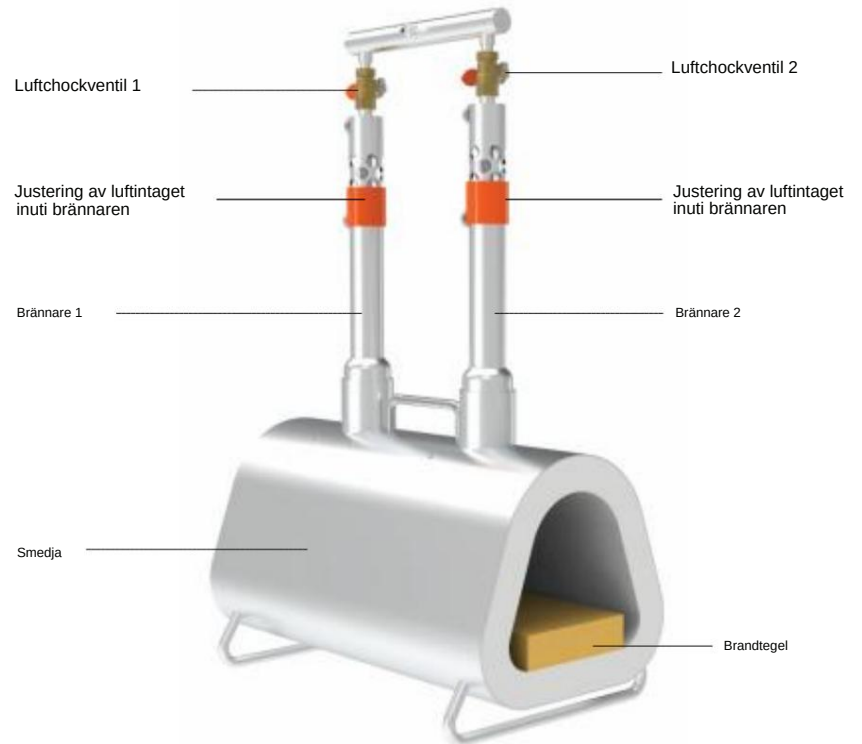
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- Propane gas has a strong odor. Never continue to run the unit if the smell of gas is present. Shut the unit down and check all connections with soapy water for leaks. NEVER use flame to check for gas leaks. Do not resume use until proper repairs are made by a qualified gas company or until you contact the manufacturer for assistance.
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- When the ceramic fiber liner becomes thinner than one inch, proper insulation is not achieved. Replacement liners can be purchased from your local dealer or the manufacturer. Be sure to give model number and style of forge when ordering. When it is time to reline your forge, you should wear gloves and a dust mask when handling the used liner. Before removal, the old liner should be wet down thoroughly with a spray bottle of water. After removal, it should be placed in a plastic bag and disposed of immediately. Complete instructions are included with the purchase of a new liner.
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### Important:

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### Note:

You don't have to push these accessories to the limit, and it is important to use the proper wrench size when tightening the accessories. Once the unit is assembled, turn the gas pressure on from the tank to the ball valve and use soapy water to check for leaks on all joints. Endast när lufttrycket är större än 20psi kan uppvärmningstemperaturen garanteras. Dörr utan öppen typ kräver att man lägger till eldfasta tegelstenar för att blockera ena sidan av dörren för att säkerställa uppvärmningstemperaturen.



INSTALLERAD PRODUKT  
(SOM VISAS PÅ BILDEN)

## BESLAG LIsT

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
|  | Burner                                      | 2 |  | Air Chock                                   | 1 |
|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure Regulator With<br>Manometer    | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Obs: justera den keramiska fiberfiltren

vid munstycket som visas på bilden före användning; se till att filtren inte blockerar

brännarens munstycke. Felaktig användning kan bli följden i skador på ugnskroppen och fara.



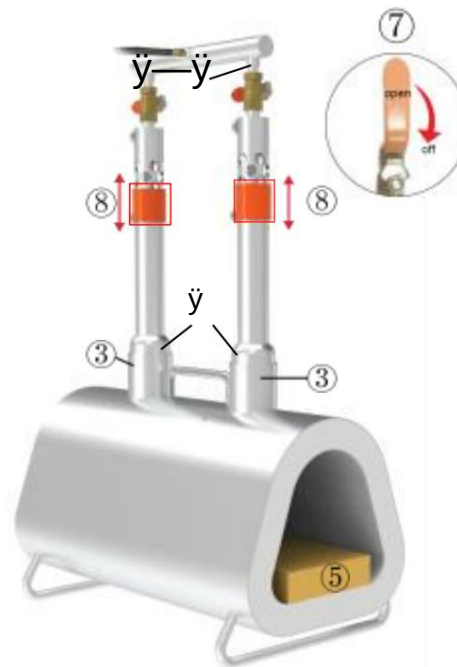
## Felsökningsinstruktioner

Om det uppstår problem med din smedja under drift, kontrollera felsökningstabellen

nedan innan du ringer serviceavdelningen. Felsökningsinstruktioner

| Felfenomen orsak till problemet             | lösning                                                                                                                                                                                                                                                                                                                                                                                       |
|---------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| kan inte antändas efter att ha passerat gas | Blockerande kopparmunstycke<br><br>kontrollera om du har en strömbrytare på reglerventilen<br>Reglerventilen är fortfarande inte tänd efter att ventilationen har öppnats, tack stoppa produktens körning. Och sänk utloppet koppar munstycket och brygga in i hinken, öppna propangastanken och reglerventil för att se om det finns bubblor i vattnet. om bubbla spotta ut, problemet löst. |

## DRIFTSTEG



1

SÄTTA PÅ BRÄNNARE  
BÅDA ÄNDAN AV BROEN

2

SKRIV IN BRÄNNARE  
DE TVÅ ÖPPNINGARNA PÅ  
TOPPEN AV SMIDEN

3

LÅS I BRÄNNARE  
POSITION MED ANVÄNDNING AV SET  
SKRUVAR

4

ANSLUT PROPANET  
SLANG TILL BROFÖGEN

5

PLACERA ELDSTEG INNE I  
SMID UNDER VARJE BRÄNNARE

6

ANSLUT REGULATOREN  
TILL EN PROPANTANK

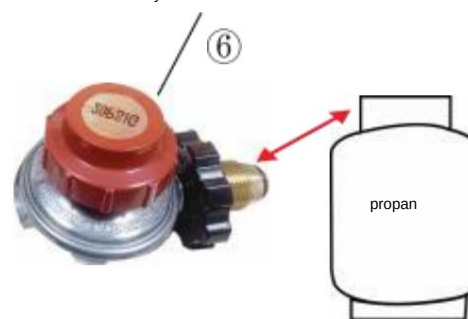
7

ANTÄND DET BRÄNNBARA MATERIALET;  
SÄTT DEN I UGNENS KROPP;  
ÖPPNA SEN KULVENTILEN FÖR ATT BRÄNNA.

8

JUSTERA LÅGAN GENOM ATT REGLERA  
LUFTINTAGET INNE I  
BRÄNNARE

tryckkontroll



Montera gasutloppsmunstycket på  
brännare.

Obs: skruva munstycket till  
röd linje. Dra sedan åt skruvarna ovanför.

Dirección: shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Importado a AUS: SIHAO PTY LTD, 1 ROKEVA STREETEAsTWOOD NsW 2122 Australia  
Importado a EE. UU.: sanven Technology Ltd., suite 250, 9166 Anaheim Lugar, Rancho Cucamonga, CA 91730



E-Crossstu GmbH  
Mainzer Landstr.69, 60329 Fráncfort del Meno.



YH CONSULTING LIMITADA.  
C/O YH Consulting Limited Oficina 147, Centurion House, London Road, Staines-upon-Thames, Surrey, TW18 4AX



Soporte técnico y certificado de garantía electrónica [www.vevor.com/support](http://www.vevor.com/support)

# USUARIO DE FORJA DE GAS MANUAL



Soporte técnico y certificado de garantía electrónica  
[www.vevor.com/support](http://www.vevor.com/support)

Seguimos comprometidos a brindarle herramientas a precios competitivos. "Ahorre la mitad" , " Medio  
El "precio" o cualquier otra expresión similar utilizada por nosotros solo representa una estimación de los ahorros que podría obtener al comprar ciertas herramientas con nosotros en comparación con las principales marcas y no necesariamente significa cubrir todas las categorías de herramientas que ofrecemos. Se le recuerda amablemente que  
Verifique cuidadosamente al realizar un pedido con nosotros si realmente está ahorrando la mitad en Comparación con las principales marcas líderes.



## USUARIO DE FORJA DE GAS MANUAL

JHXMS02A

JHXMS02G

JHXMS02F

JHXMS021

JHXMS02E



¿NECESITA AYUDA? ¡CONTÁCTENOS!

¿Tiene preguntas sobre el producto? ¿Necesita asistencia técnica? No dude en ponerse en contacto con nosotros:

Soporte técnico y certificado de garantía electrónica [www.vevor.com/support](http://www.vevor.com/support)

Estas son las instrucciones originales. Lea atentamente todas las instrucciones del manual antes de operar.

VEVOR se reserva la interpretación clara de nuestro manual de usuario. La apariencia del producto estará sujeta a el producto que recibió. Por favor, permóntenos por no informarle nuevamente si hay actualizaciones de tecnología o software en nuestro producto.

13. Al operar su producto: mantenga las manos, el cabello y la ropa alejados de la cámara. No toque el horno mientras esté en uso. en uso o hasta que haya transcurrido suficiente tiempo de enfriamiento, la fragua genera temperaturas extremadamente altas que pueden causar quemaduras graves o incendio.
14. Peligro de quemaduras: al utilizar la fragua, las temperaturas de la superficie de la fragua y de los componentes pueden alcanzar hasta 600 F. No toque ninguna parte de la fragua mientras esté caliente o en proceso de calentamiento. No coloque la fragua cerca de una pared o de material inflamable. Deje que la fragua se enfríe por completo antes de manipularla.



15. Se requiere equipo de protección personal al manipular rigidizador, refractario satanita y manta aislante durante la instalación.



## PARÁMETROS TÉCNICOS

| Name                    | Gas Forge                                       |
|-------------------------|-------------------------------------------------|
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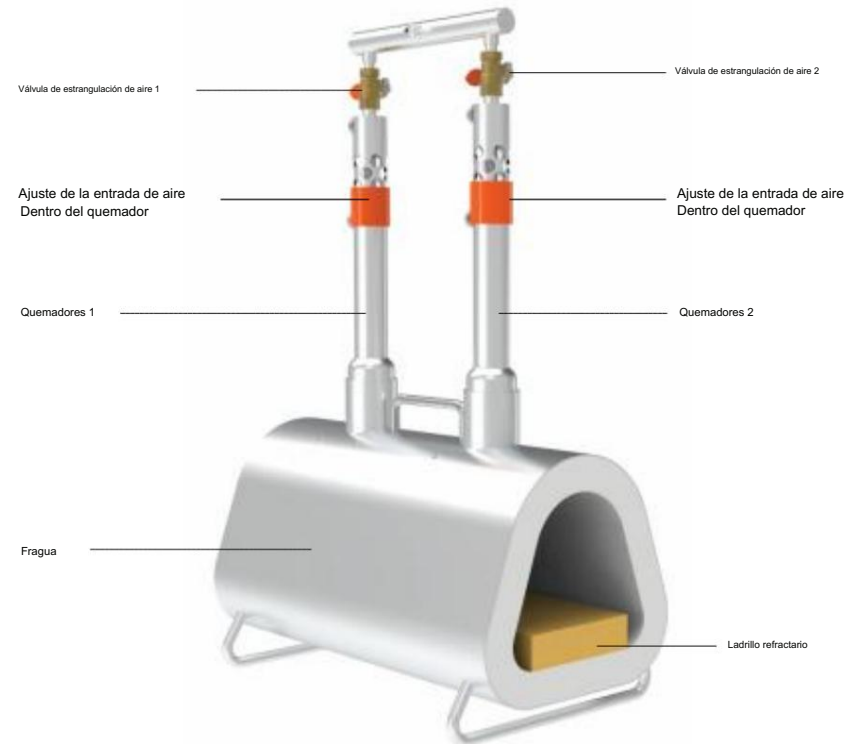
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Solo cuando la presión del aire es mayor a 20 psi se puede garantizar la temperatura de calentamiento. El tipo abierto sin puerta requiere agregar ladrillos refractarios para bloquear un lado de la puerta para garantizar la temperatura de calentamiento.



PRODUCTO INSTALADO  
(COMO SE MUESTRA EN LA IMAGEN)



ACCESORIOS List

|                                                                                   |                                             |   |                                                                                   |                                             |   |
|-----------------------------------------------------------------------------------|---------------------------------------------|---|-----------------------------------------------------------------------------------|---------------------------------------------|---|
|   | Forge Body                                  | 1 |  | Refractory Bricks<br>(115mm*114mm*<br>30mm) | 1 |
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|  | User Manual                                 | 1 |                                                                                   |                                             |   |
|   | Gas Pressure<br>Regulator With<br>Manometer | 1 |                                                                                   |                                             |   |
|   | Refractory Bricks<br>(230mm*114mm*<br>30mm) | 1 |                                                                                   |                                             |   |



Nota: ajuste la manta de fibra cerámica.

en la boquilla como se muestra en la imagen antes de usar;  
asegúrese de que la manta no bloquee la

boquilla del quemador. El funcionamiento incorrecto puede provocar  
en daños al cuerpo del horno y peligro.



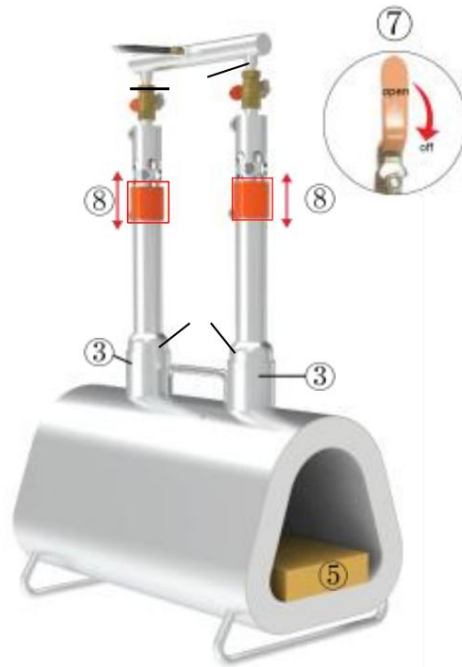
Instrucciones para la solución de problemas

Si hay un problema con su fragua durante el funcionamiento, consulte la tabla de resolución de problemas.

a continuación antes de llamar al departamento de servicio. Instrucciones para la solución de problemas

| Causa del problema del fenómeno de falla        | solución                    |                                                                                                                                                                                                                                                                                                                                                                                                                 |
|-------------------------------------------------|-----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No se puede encender después de expulsar gases. | Boquilla de cobre bloqueada | Por favor, compruebe si hay un interruptor en la válvula reguladora. La válvula reguladora aún no se enciende después de abrir la ventilación, por favor Detenga el funcionamiento del producto y hunda la boquilla de cobre de salida y la puente dentro del balde, abriendo el tanque de gas propano y el válvula reguladora para ver si hay burbujas en el agua. si hay burbujas escupir, problema resuelto. |

PASOS DE LA OPERACIÓN



MONTAR LOS QUEMADORES  
AMBOS EXTREMOS DEL PUENTE

DESPLACE LOS QUEMADORES HACIA DENTRO  
LAS DOS ABERTURAS EN EL  
ALTO DE LA FRAGUA

BLOQUEAR LOS QUEMADORES EN  
POSICIONAMIENTO UTILIZANDO EL CONJUNTO  
TORNILLOS

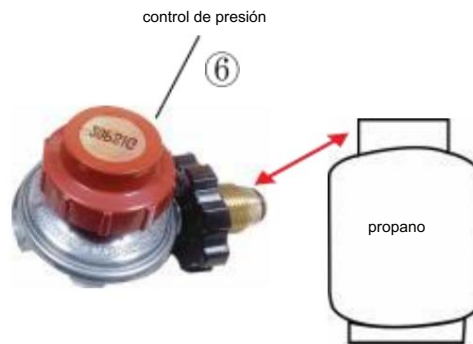
CONECTA EL PROPANO  
MANGUERA A LA UNIÓN DEL PUENTE

COLOQUE LADRILLO REFRACTARIO DENTRO DEL  
FORJA BAJO CADA QUEMADOR

CONECTAR EL REGULADOR  
A UN TANQUE DE PROPANO

ENCENDER EL MATERIAL COMBUSTIBLE;  
COLOQUELO EN EL CUERPO DEL HORNO;  
LUEGO ABRE LA VÁLVULA DE BOLA PARA QUEMAR.

AJUSTE LA LLAMA REGULANDO  
LA ENTRADA DE AIRE DENTRO DEL  
QUEMADOR



Instale la boquilla de salida de gas en la  
quemador.

Nota: atornille la boquilla hasta cerrarla.  
Línea roja. Luego apriete los tornillos de  
arriba.