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# PASTE LIQUID FILLING MACHINE USER MANUAL

We continue to be committed to provide you tools with competitive price.

"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.



# Paste Liquid Filling Machine

MODEL: A03-M, M110-M



# **NEED HELP? CONTACT US!**

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

# **AWARNING**

- 1. Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating.
- 2. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

#### **GENERAL SAFETY RULES**

#### Important reminder

- 1.Before use, please carefully read the product manual and ensure that you understand and comply with all safety warnings and usage precautions.
- 2. Do not use this product for other non-designated purposes to avoid unexpected risks.
- 3. This product is only applicable to users within the specified age group and scope of application. Please strictly comply with relevant age restrictions and warnings.
- 4. If there are any abnormalities in the product, please stop using it immediately and contact the after-sales service center for consultation or to arrange for repair.

## **Environmental requirements for use**

- 1. Please use in a dry and well-ventilated environment to avoid extreme environmental conditions such as water activation, high temperature, high humidity, and extremely low temperature.
- 2. Avoid direct sunlight or contact with fire sources to prevent product damage or fire.
- 3. Please ensure a stable usage environment and prevent the product from being hit or dropped to avoid damage.

# **Safety Operation Guidelines**

- 1. When foreign objects are found on the surface of the product, please immediately stop using and remove the foreign objects before continuing to use them.
- 2. When using this product continuously for a long time, please rest in good time to avoid excessive fatigue.

#### Maintenance and upkeep

- 1. Regularly maintain and clean the product. Use a dry cloth for wiping, paying attention to avoiding the use of corrosive substances such as alcohol, acid and alkali solutions.
- 2. Do not disassemble the product or replace components on your own. If you encounter any malfunctions, please contact the after-sales service center.

#### **Emergency handling measures**

- 1. When there are abnormal situations or accidents with the product, please stop using it as soon as possible.
- 2. If overheating, smoking, or abnormal sound are found, please immediately cut off the power supply and contact the after-sales service center
- 3. If the product involves an emergency situation that may harm personal safety, please call the emergency rescue number in a timely manner.

#### **Disclaimers**

We attach great importance to the safety and quality of our products, but cannot assume responsibility for safety accidents caused by improper use or operation.

#### SAVE THESE INSTRUCTIONS

# **MODEL AND PARAMETERS**

Model	A03-M	M110-M	
Suitable liquid	All free-flowing pastes and liquids (no particles) Such as shampoo, shower gel, essential oil, etc		
Filling Range	5~50ml	5~100ml	
Operating Mode	Manual Manual		
Hopper	10L, 304 Stainless Steel	11.5L, 304 Stainless Steel	

# STRUCTURE DIAGRAM



- 1. Hopper Cover 2. Hopper 3. Handle 4. Adjusting Roller
- 5. Base 6. Tray 7. Filling Nozzle

# **COMPONENTS**

Model Parts	A03-M	M110-M
Sealing Ring	×2	×2
O-ring	×7	×7
Hex Wrench	×2	×2
User Manual	×1	×1
Filling Nozzle	×2 (Ф4, Ф8)	×2 (Ф4, Ф8)

#### **OPERATING INSTRUCTIONS**

## 1. Cleaning machine before use.

We recommend that you clean the machine before using it.



Hold the base in place, and turn the hopper counterclockwise. Clean the parts of the hopper and the filling nozzle that touch the filling materials, and then install them and the handle, adjust the tray position.

#### 2. SET THE DISCHARGE QUANTITY.

Rotate the adjustment roller



#### 3. USE THE MACHINE.

Add the filling material to the hopper and close the cover. Slowly press the the handle to dispense the liquid.

#### **MAINTENANCE**

- 1. Please clean the product in time after each use.
- 2. Always keep the product outside clean.
- 3. Do not throw or drop the product.
- 4. When storing and using, avoid the sharp point of the hard object scratch products.
- 5. Please store the product in a dry and ventilated place.
- 6. If not used for a long time, please empty the hopper and clean it.

# Sealing rings and O-rings distribution



# **TROUBLESHOOTING**

Problem	Possible Cause	Possible Solution	
The filling nozzle is leaking.	The assembly part is loose.	Clean the inner o-ring and reassemble it.	
	The O-ring of the valve core is damaged.	Replace the o-ring	
	There are sundries sticking to the o-ring.	Clean the O-ring	
The product is noisy in use.	Use multiple times or without lubricating oil.	Open the rear cover and add lubricating oil	
The discharge quantity is not accurate.	Debris between cone cover and piston sticks to the sealing ring, Causing material back flow and affecting accuracy	Open and clean	
	Piston ring over wears.	Replace the piston ring	
	Paste product viscosity is too large, poor liquidity	Slow down the lifting motion of the handle	

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