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BUTTON MAKER MACHINE INSTRUCTION MANUAL

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**BUTTON MAKER MACHINE
INSTRUCTION MANUAL**

BJS-25/58-BK-001
BJS-32/58-BK-001



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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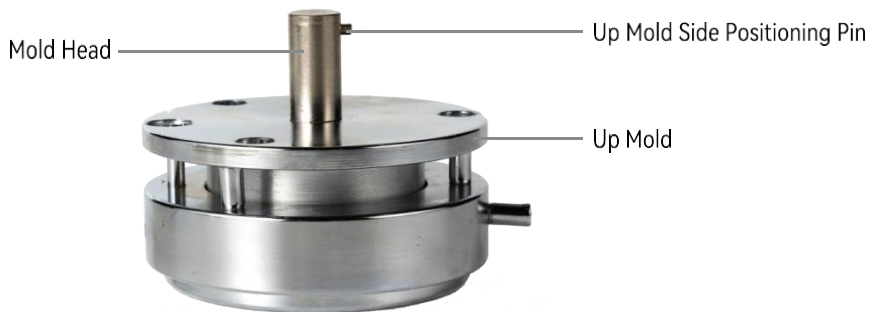
This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

SAFETY REMINDER

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children should operate this product with adults.
3. Pay attention to safety during operation, and avoid crushing fingers.

COMPONENTS

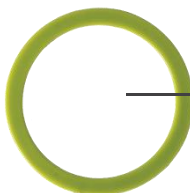




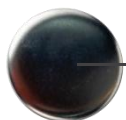
Mold Slide Rail Side Pin



5. Metal Back Plate



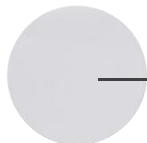
6. 58mm Plastic Washer (Only when using metal back plate).



1. Tin Up Cover



2. Plastic Back Plate



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



4. Transparent Plastic Film

INSTALLATION STEPS



1. Connect the body and base with an Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the upper mold on the machine, mold side pin align to back and push upward, magnet will automatically attach to the machine.



4. Align the three holes and lift the upper mold. Lower mold align to sliding rail groove and push to the middle, loosen and put down the upper mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

EXTERNAL SPECIFICATIONS(Φ58MM) MANUFACTURE STEPS



1. Put "Tin up cover" "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5.Manufacture finished.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS(Φ25/Φ32MM) MANUFACTURE STEPS



1. Replace with the 25/32mm up mold.



2. Put “Tin up cover”-- “Paper”(pattern levelly placed)-- “Transparent plastic film” into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Manufacture finished.

FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODEL AND PARAMETER

Product Model Model	BJS-25/58-BK-001	BJS-32/58-BK-001
Manufactured Badge Specification	Φ25&Φ58 dual size	Φ32&Φ58 dual size
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces, Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

Address: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Imported to AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122 Australia

Imported to USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730

EC	REP
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E-CrossStu GmbH
Mainzer Landstr.69, 60329 Frankfurt am Main.

UK	REP
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MAQUINA PARA FABRICAR BOTONES MANUAL DE INSTRUCCIONES

Seguimos comprometidos a brindarle herramientas a precios competitivos.

"Ahorra la mitad", "mitad de precio" o cualquier otra expresión similar utilizada por nosotros solo representa una estimación de los ahorros que podría obtener al comprar ciertas herramientas con nosotros en comparación con las principales marcas y no necesariamente significa que cubra todas las categorías de herramientas que ofrecemos. Le recordamos que verifique cuidadosamente cuando realice un pedido con nosotros si

En realidad, ahorran la mitad en comparación con las principales marcas líderes.

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MAQUINA PARA FABRICAR BOTONES
MANUAL DE INSTRUCCIONES

BJS-25/58-BK-001
BJS-32/58-BK-001



¿NECESITA AYUDA? ¡CONTÁCTENOS!

¿Tiene preguntas sobre el producto? ¿Necesita asistencia técnica? No dude en ponerse en contacto con nosotros.

a nosotros

Soporte técnico y certificado de garantía electrónica [www.vevor.com/
support](http://www.vevor.com/support)

Estas son las instrucciones originales. Lea atentamente todas las instrucciones del manual antes de utilizar el producto. VEVOR se reserva una interpretación clara de nuestro manual de usuario. La apariencia del producto estará sujeta al producto que usted recibió. Por favor, permóntenos por no informarle nuevamente si hay alguna actualización tecnológica o de software en nuestro producto.

RECORDATORIO DE SEGURIDAD

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Los niños deben utilizar este producto junto con adultos.
3. Preste atención a la seguridad durante la operación y evite aplastarse los dedos.

COMPONENTES





Pasador lateral del riel deslizante del molde



5. Placa posterior de metal



6. 58mm Plastic Washer (Only when using metal back plate).



1. Tapa de hojalata

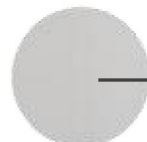


2. Placa posterior de plástico



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



4. Película de plástico transparente

PASOS DE INSTALACIÓN



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

ESPECIFICACIONES EXTERNAS (Φ58MM) PASOS DE FABRICACIÓN



1. Put "Tin up cover"
"Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine;
Second, ensure that the body is stable when using the handle;
Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5. Fabricación terminada.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) FABRICAR STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Fabricación terminada.

FALLAS Y SOLUCIÓN DE PROBLEMAS

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODELO Y PARÁMETRO

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	Tamaño doble: 25 y 58	Tamaño doble: 32 y 58
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

Dirección: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Importado a Australia: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122
Australia

Importado a EE. UU.: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA
91730

REPRESENTANTE CE	
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E - ~~Gross~~Stu general bH
Müller Landström 69, 60329 Fráncfort del Meno.

REPRESENTANTE DEL REINO UNIDO	
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KNAPPMASKIN BRUKSANVISNING

Vi fortsätter att vara engagerade i att ge dig verktyg till konkurrenskraftiga priser. "Spara hälften", "Halva priset" eller andra liknande uttryck som används av oss representerar endast en uppskattning av besparingar du kan dra nytta av att köpa vissa verktyg hos oss jämfört med de stora toppmärkena och betyder inte nödvändigtvis att täcka alla kategorier av verktyg som erbjuds av oss. Du påminns vänligen om att verifiera noggrant när du gör en beställning hos oss om du sparar faktiskt hälften i jämförelse med de främsta stora varumärkena.

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**KNAPPMASKIN
BRUKSANVISNING**

BJS-25/58-BK-001

BJS-32/58-BK-001



BEHÖVER HJÄLP? KONTAKTA OSS!

Har du produktfrågor? Behöver du teknisk support? Kontakta gärna oss:

Teknisk support och e-garanticertifikat
www.vevor.com/support

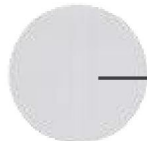
Detta är den ursprungliga instruktionen, läs alla instruktioner noggrant innan du använder den. VEVOR reserverar sig för en tydlig tolkning av vår användarmanual. Utseendet på produkten är beroende av den produkt du fått. Ursäkta oss att vi inte kommer att informera dig igen om det finns någon teknik eller mjukvaruuppdateringar på vår produkt.

SÄKERHET PÅMINNELSE

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. barn bör använda denna produkt tillsammans med vuxna.
3. Var uppmärksam på säkerheten under drift och undvik att krossa fingrar.

KOMPONENTER





INSTALLATIONSSTEG



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

EXTERNA SPECIFIKATIONER(ÿ58MM) TILLVERKNINGSSTEG



1. Put "Tin up cover"
"Paper"(pattern levelly
placed)-- "Transparent plastic
film" into the left mold in
sequence, then push the down
mold to bottom from left to
right till the upper and down
mold is aligned.



2. First, stabilize the
machine;
Second, ensure that the
body is stable when using
the handle;
Third, press the handle to
the bottom with your
hand.(Special attention: this
time down pressed up mold
hinge is in a separate state).



3. Put the plastic back plate
into the right mold (Attention:
The pin should be level without
protruding. The upside words
upward placed according to
the mold side triangle
indication mark), push the
down mold from right to left
till the upper and down mold is
aligned.



4. Stable the machine with your
hands, then use the right hand
to press the handle until up
and down mold merged to
bottom.(Now the up mold
hinge is in merged state, and
the pin passes through the
hole).



5. Tillverkning avslutad.



Special Attention: if 58mm
metal back plate is used, the
plastic washer shall be placed
in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) TILLVERKNING STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Tillverkning avslutad.

FEL OCH FELSÖKNING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODELLANDSPARAMETER

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	y25&y58dubbel storlek	y32&y58dubbel storlek
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ul style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ul style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

Adress: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Importerad till AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122
Australien

Importerad till USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA
91730



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Wij streven er voortdurend naar om u gereedschappen tegen concurrerende prijzen te leveren.

"Bespaar de helft", "halve prijs" of andere soortgelijke uitdrukkingen die wij gebruiken, vertegenwoordigen slechts een schatting van de besparingen die u kunt behalen door bepaalde gereedschappen bij ons te kopen in vergelijking met de grote topmerken en betekent niet noodzakelijkerwijs dat alle categorieën gereedschappen die wij aanbieden, worden gedekt. U wordt vriendelijk herinnerd om zorgvuldig te controleren wanneer u een bestelling bij ons plaatst of u besparen zelfs de helft vergeleken met de grote topmerken.

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GEBRUIKSAANWIJZING**

BJS-25/58-BK-001

BJS-32/58-BK-001



HULP NODIG? NEEM CONTACT MET ONS OP!

Heeft u vragen over het product? Heeft u technische ondersteuning nodig? Neem dan gerust contact met ons op ons:

Technische ondersteuning en e-garantiecertificaat

www.vevor.com/support

Dit is de originele instructie, lees alle instructies in de handleiding zorgvuldig door voordat u het product gebruikt. VEVOR behoudt zich het recht voor om onze gebruikershandleiding op een duidelijke manier te interpreteren.

Het uiterlijk van het product is afhankelijk van het product dat u heeft ontvangen.

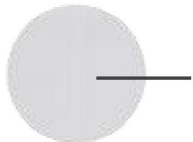
Wij vragen u om uw excuses, want wij informeren u niet meer als er technologische of software-updates voor ons product beschikbaar zijn.

VEILIGHEIDSHERINNERING

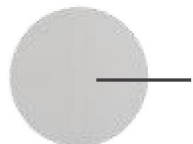
1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Kinderen dienen dit product samen met volwassenen te bedienen.
3. Let op de veiligheid tijdens het gebruik en voorkom dat uw vingers bekneld raken.

COMPONENTEN





The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



INSTALLATIESTAPPEN



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

EXTERNE SPECIFICATIES (ÿ58MM) PRODUCTIESTAPPEN



1. Put "Tin up cover"
"Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine;
Second, ensure that the body is stable when using the handle;
Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5. Productie voltooid.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) VERVAARDIGING STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Productie voltooid.

STORINGEN EN PROBLEEMOPLOSSING

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODELAND-PARAMETER

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	ϕ25&ϕ58dubbele maat	ϕ32&ϕ58dubbele grootte
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ul style="list-style-type: none"> 1. ϕ58 Iron Bottom Back Plate * 100 Pieces, ϕ58 Plastic Bottom Back Plate * 100 Pieces 2. ϕ58 Iron Bottom Cover * 200 Pieces 3. ϕ25 Iron Bottom Back Plate * 150 Pieces, ϕ25 Plastic Bottom Back Plate * 150 Pieces 4. ϕ25 Iron Bottom Cover * 300 Pieces 5. ϕ25 Blank Round Paper * 50 Pieces 6. ϕ58 Blank Round Paper * 20 Pieces 7. ϕ58 Transparent Film * 200 Pieces 8. ϕ25 Transparent Film * 300 Pieces 9. ϕ58 Round Cutter * 1 Piece 10. ϕ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. ϕ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ul style="list-style-type: none"> 1. ϕ58 Iron Bottom Back Plate * 100 Pieces ϕ58 Plastic Bottom Back Plate * 100 Pieces 2. ϕ58 Iron Bottom Cover * 200 Pieces 3. ϕ32 Iron Bottom Back Plate * 150 Pieces ϕ32 Plastic Bottom Back Plate * 150 Pieces 4. ϕ32 Iron Bottom Cover * 300 Pieces 5. ϕ32 Blank Round Paper * 50 Pieces 6. ϕ58 Blank Round Paper * 20 Pieces 7. ϕ58 Transparent Film * 200 Pieces 8. ϕ32 Transparent Film * 300 Pieces 9. ϕ58 Round Cutter * 1 Piece 10. ϕ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. ϕ58 Washer * 2 Pieces 14. Instruction *1 Set

Adres: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Geïmporteerd naar AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122
Australië

Geïmporteerd naar de VS: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga,
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Nous continuons à nous engager à vous fournir des outils à des prix compétitifs.

« Économisez la moitié », « Moitié prix » ou toute autre expression similaire utilisée par nous ne représente qu'une estimation des économies que vous pourriez réaliser en achetant certains outils chez nous par rapport aux grandes marques et ne signifie pas nécessairement couvrir toutes les catégories d'outils que nous proposons. Nous vous rappelons de bien vouloir vérifier attentivement lorsque vous passez une commande chez nous si vous économisent en fait la moitié par rapport aux grandes marques.

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MACHINE À FABRIQUER DES BOUTONS
MANUEL D'INSTRUCTIONS

BJS-25/58-BK-001

BJS-32/58-BK-001



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Vous avez des questions sur les produits ? Vous avez besoin d'assistance technique ? N'hésitez pas à nous contacter nous:

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Il s'agit de la notice d'utilisation originale. Veuillez lire attentivement toutes les instructions du manuel avant de procéder à l'utilisation. VEVOR se réserve le droit d'interpréter clairement notre manuel d'utilisation. L'apparence du produit dépend du produit que vous avez reçu. Veuillez nous excuser, nous ne vous informerons plus s'il y a des mises à jour technologiques ou logicielles sur notre produit.

RAPPEL DE SÉCURITÉ

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Les enfants doivent utiliser ce produit avec des adultes.
3. Faites attention à la sécurité pendant le fonctionnement et évitez de vous écraser les doigts.

COMPOSANTS





Glossière de moule Goupille latérale du rail



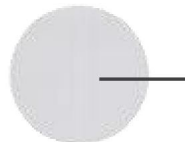
1. Couverture en fer blanc



2. Plaque arrière en plastique



5. Plaque arrière en métal

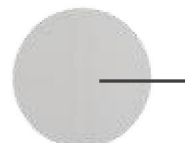


3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



6. 58mm Plastic Washer (Only when using metal back plate).



4. Film plastique transparent

ÉTAPES D' INSTALLATION



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and push down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

SPÉCIFICATIONS EXTERNES (Φ58MM) ÉTAPES DE FABRICATION



1. Put "Tin up cover" "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5. Fabrication terminée.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) FABRICATION STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Fabrication terminée.

DÉFAILLANCE ET DÉPANNAGE

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

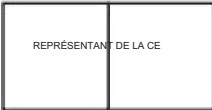
PARAMÈTRE MODELAND

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	Taille double 25 et 58	Taille double 32 et 58
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ul style="list-style-type: none"> 1. Ø58 Iron Bottom Back Plate * 100 Pieces, Ø58 Plastic Bottom Back Plate * 100 Pieces 2. Ø58 Iron Bottom Cover * 200 Pieces 3. Ø25 Iron Bottom Back Plate * 150 Pieces, Ø25 Plastic Bottom Back Plate * 150 Pieces 4. Ø25 Iron Bottom Cover * 300 Pieces 5. Ø25 Blank Round Paper * 50 Pieces 6. Ø58 Blank Round Paper * 20 Pieces 7. Ø58 Transparent Film * 200 Pieces 8. Ø25 Transparent Film * 300 Pieces 9. Ø58 Round Cutter * 1 Piece 10. Ø25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Ø58 Washer * 2 Pieces 14. Instruction *1 Set 	<ul style="list-style-type: none"> 1. Ø58 Iron Bottom Back Plate * 100 Pieces Ø58 Plastic Bottom Back Plate * 100 Pieces 2. Ø58 Iron Bottom Cover * 200 Pieces 3. Ø32 Iron Bottom Back Plate * 150 Pieces Ø32 Plastic Bottom Back Plate * 150 Pieces 4. Ø32 Iron Bottom Cover * 300 Pieces 5. Ø32 Blank Round Paper * 50 Pieces 6. Ø58 Blank Round Paper * 20 Pieces 7. Ø58 Transparent Film * 200 Pieces 8. Ø32 Transparent Film * 300 Pieces 9. Ø58 Round Cutter * 1 Piece 10. Ø32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Ø58 Washer * 2 Pieces 14. Instruction *1 Set

Adresse : Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, Shanghai 200000 CN.

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Australie

Importé aux États-Unis : Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA
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BJS-25/58-BK-001

BJS-32/58-BK-001



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Haben Sie Fragen zu den Produkten? Benötigen Sie technischen Support? Kontaktieren Sie uns uns:

**Technischer Support und E-Garantie-Zertifikat [www.vevor.com/
support](http://www.vevor.com/support)**

Dies ist die Originalanleitung. Bitte lesen Sie alle Anweisungen sorgfältig durch, bevor Sie das Gerät in Betrieb nehmen. VEVOR behält sich eine klare Auslegung unserer Bedienungsanleitung vor. Das Aussehen des Produkts richtet sich nach dem Produkt, das Sie erhalten haben. Bitte haben Sie Verständnis, dass wir Sie nicht erneut informieren, wenn es Technik- oder Software-Updates zu unserem Produkt gibt.

SICHERHEITSERINNERUNG

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Kinder sollten dieses Produkt in Begleitung von Erwachsenen bedienen.
3. Achten Sie beim Betrieb auf die Sicherheit und vermeiden Sie Quetschungen der Finger.

KOMPONENTEN





Formschieber Schienenseitenstift



5. Metallrückplatte



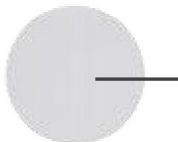
6. 58mm Plastic Washer (Only when using metal back plate).



1. Deckel verzinnnet

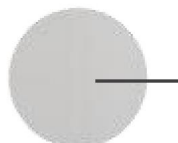


2. Kunststoff-Rückplatte



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



4. Transparente Kunststoffolie

INSTALLATIONSSCHRITTE



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

EXTERNE SPEZIFIKATIONEN (ÿ58MM) HERSTELLUNGSSCHRITTE



1. Put "Tin up cover" "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5. Herstellung abgeschlossen.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) HERSTELLUNG STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Herstellung abgeschlossen.

FEHLERSUCHE UND FEHLERSUCHE

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

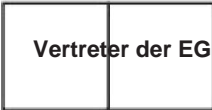
MODELAND-PARAMETER

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	ÿ25&ÿ58Doppelgröße	ÿ32&ÿ58Doppelgröße
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> 1. Ø58 Iron Bottom Back Plate * 100 Pieces, Ø58 Plastic Bottom Back Plate * 100 Pieces 2. Ø58 Iron Bottom Cover * 200 Pieces 3. Ø25 Iron Bottom Back Plate * 150 Pieces, Ø25 Plastic Bottom Back Plate * 150 Pieces 4. Ø25 Iron Bottom Cover * 300 Pieces 5. Ø25 Blank Round Paper * 50 Pieces 6. Ø58 Blank Round Paper * 20 Pieces 7. Ø58 Transparent Film * 200 Pieces 8. Ø25 Transparent Film * 300 Pieces 9. Ø58 Round Cutter * 1 Piece 10. Ø25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Ø58 Washer * 2 Pieces 14. Instruction *1 Set 	<ol style="list-style-type: none"> 1. Ø58 Iron Bottom Back Plate * 100 Pieces Ø58 Plastic Bottom Back Plate * 100 Pieces 2. Ø58 Iron Bottom Cover * 200 Pieces 3. Ø32 Iron Bottom Back Plate * 150 Pieces Ø32 Plastic Bottom Back Plate * 150 Pieces 4. Ø32 Iron Bottom Cover * 300 Pieces 5. Ø32 Blank Round Paper * 50 Pieces 6. Ø58 Blank Round Paper * 20 Pieces 7. Ø58 Transparent Film * 200 Pieces 8. Ø32 Transparent Film * 300 Pieces 9. Ø58 Round Cutter * 1 Piece 10. Ø32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Ø58 Washer * 2 Pieces 14. Instruction *1 Set

Adresse: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, Shanghai 200000 CN.

Nach AUS importiert: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122
Australien

Importiert in die USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA
91730



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Nadal staramy się oferować Państwu narzędzia w konkurencyjnych cenach. „Oszczędź połowę”, „Połowa ceny” lub jakiegokolwiek inne podobne wyrażenia używane przez nas oznaczają wyłącznie szacunkowe oszczędności, jakie możesz uzyskać kupując u nas określone narzędzia w porównaniu do głównych marek i niekoniecznie oznacza to, że obejmuje wszystkie kategorie oferowanych przez nas narzędzi. Uprzejmie przypominamy, aby dokładnie sprawdzić, czy składając u nas zamówienie, w rzeczywistości oszczędzają połowę w porównaniu do najlepszych marek.

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MASZYNA DO PRODUKCJI GUZIKÓW
INSTRUKCJA OBSŁUGI

BJ5-25/58-BK-001

BJ5-32/58-BK-001



POTRZEBUJESZ POMOCY? SKONTAKTUJ SIĘ Z NAMI!

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To jest oryginalna instrukcja, przed rozpoczęciem użytkowania należy uważnie przeczytać wszystkie instrukcje. VEVOR zastrzega sobie prawo do jednoznacznej interpretacji instrukcji obsługi. Wygląd produktu będzie zależał od produktu, który otrzymałeś.

Przepraszamy, ale nie będziemy Cię już więcej informować, jeśli w naszym produkcie pojawią się aktualizacje technologiczne lub oprogramowania.

PRZYPOMNIENIE O BEZPIECZEŃSTWIE

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Dzieci powinny obsługiwać ten produkt pod opieką osób dorosłych.
3. Podczas pracy należy zachować ostrożność i unikać zmiążdżenia palców.

SKŁADNIKI





Swożeń boczny szyny przesuwnej formy



5. Metalowa płyta tylna



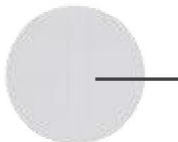
6. 58mm Plastic Washer (Only when using metal back plate).



1. Przykryj pokrywę cyną

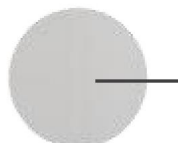


2. plastikowa płyta tylna



3. White Paper

The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



4. Przezroczysta folia plastikowa

KROKI INSTALACJI



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

DANE TECHNICZNE ZEWNĘTRZNE (Φ58MM) ETAPY PRODUKCJI



1. Put "Tin up cover" "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



2. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



3. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



4. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



5. Produkcja zakończona.



Special Attention: if 58mm metal back plate is used, the plastic washer shall be placed in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) PRODUKCJA STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Produkcja zakończona.

AWARIE I ROZWIĄZYWANIE PROBLEMÓW

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

PARAMETR MODELANDU

Product Model Model	BJ S-25/58-BK-001	BJ S-32/58-BK-001
Manufactured Badge Specification	25 i 58 chińskich rozmiarów	32 i 58 chińskich rozmiarów, podobny rozmiar
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

Adres: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, szanghaj 200000 CN.

Importowane do AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122

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Importowane do USA: Sanven Technology Ltd., Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730

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MANUALE DI ISTRUZIONI**

Modello BJS-25/58-BK-001

Modello BJS-32/58-BK-001



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www.vevor.com/support

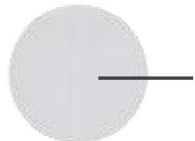
Questa è l'istruzione originale, si prega di leggere attentamente tutte le istruzioni del manuale prima di utilizzare. VEVOR si riserva una chiara interpretazione del nostro manuale utente. L'aspetto del prodotto dipenderà dal prodotto ricevuto. Ci scusiamo ma non vi informeremo più se saranno disponibili aggiornamenti tecnologici o software per il nostro prodotto.

PROMEMORIA DI SICUREZZA

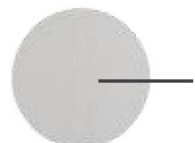
1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. I bambini devono utilizzare questo prodotto insieme agli adulti.
3. Prestare attenzione alla sicurezza durante il funzionamento ed evitare di schiacciarsi le dita.

COMPONENTI





The paper thickness needs to be in the range of 127g-159g, and the paper diameter should be the same as the transparent film diameter.



FASI DI INSTALLAZIONE



1. Connect the body and base with a Allen Key.



2. Rotate and fix the handle to the machine.



3. Install the up mold on the machine, mold side pin align to back and push upward, magnet will automatic attach to the machine.



4. Align the three holes and lift the upper mold. Down mold align to sliding rail groove and push to the middle, loosen and put down the up mold.



5. Put the position pins into the holes on both sides of the slide rail.



6. Installation is finished and able to start manufacture.

SPECIFICHE ESTERNE (ϕ58MM) FASI DI PRODUZIONE



1. Put "Tin up cover"
"Paper"(pattern levelly
placed)-- "Transparent plastic
film" into the left mold in
sequence, then push the down
mold to bottom from left to
right till the upper and down
mold is aligned.



2. First, stabilize the
machine;
Second, ensure that the
body is stable when using
the handle;
Third, press the handle to
the bottom with your
hand.(Special attention: this
time down pressed up mold
hinge is in a separate state).



3. Put the plastic back plate
into the right mold (Attention:
The pin should be level without
protruding. The upside words
upward placed according to
the mold side triangle
indication mark), push the
down mold from right to left
till the upper and down mold is
aligned.



4. Stable the machine with your
hands, then use the right hand
to press the handle until up
and down mold merged to
bottom.(Now the up mold
hinge is in merged state, and
the pin passes through the
hole).



5. Produzione completata.



Special Attention: if 58mm
metal back plate is used, the
plastic washer shall be placed
in the right mold slot.

INTERNAL SPECIFICATIONS($\Phi 25/\Phi 32\text{MM}$) PRODUZIONE STEPS



1. Replace with the 25/32mm up mold.



2. Put "Tin up cover"-- "Paper"(pattern levelly placed)-- "Transparent plastic film" into the left mold in sequence, then push the down mold to bottom from left to right till the upper and down mold is aligned.



3. First, stabilize the machine; Second, ensure that the body is stable when using the handle; Third, press the handle to the bottom with your hand.(Special attention: this time down pressed up mold hinge is in a separate state).



4. Put the plastic back plate into the right mold (Attention: The pin should be level without protruding. The upside words upward placed according to the mold side triangle indication mark), push the down mold from right to left till the upper and down mold is aligned.



5. Stable the machine with your hands, then use the right hand to press the handle until up and down mold merged to bottom.(Now the up mold hinge is in merged state, and the pin passes through the hole).



6. Produzione completata.

GUASTI E RISOLUZIONE DEI PROBLEMI

Failure Appearance	Possible Reasons	Troubleshooting
First time downward press iron cover and not absorbed to up mold	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. Too much lubricating oil in the up mold 	<ol style="list-style-type: none"> 1. First time downward press up mold hinge is open status 2. Use clean cloth or tissue completely wipe it if found too much lubricating oil on the up mold 3. The up and down mold must be on the same vertical line when closing
Second downward press part not wrapped in	<ol style="list-style-type: none"> 1. Unsuitable operating method 2. High mold friction force 3. Unsuitable paper thickness 4. Up mold screws loosen 	<ol style="list-style-type: none"> 1. The up and down mold must be on the same vertical line when closing 2. Evenly coat lubricating oil in the up and down mold internal holes 3. Use the stipulated thickness paper 4. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	<ol style="list-style-type: none"> 1. The downward press is not in place, not press to the bottom 2. Paper is thinner 3. (25mm, 32mm) Configured metal back consumables do not place the washer 	<ol style="list-style-type: none"> 1. Need press to the bottom when downward pressing 2. Change to use a slightly thicker paper 3. Right side mold place 2mm thickness washer when using the metal back consumables
Noise during pressing manufacture	High friction force between molds	Evenly coat lubricating oil in the up and down mold internal holes
Up mold unable to lift after pressing manufacture, blocked	<ol style="list-style-type: none"> 1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object. 	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).
Up mold and down mold are not at the same vertical line when closed	<ol style="list-style-type: none"> 1. Incorrect mold position 2. Reversely installed mold slide rail 	<ol style="list-style-type: none"> 1. Push mold position over or not on position 2. Reversely installed the mold slide rail into the machine

MODELLO E PARAMETRO

Product Model Model	Modello S-25/58-BK-001	Modello S-32/58-BK-001
Manufactured Badge Specification	y25&y58doppia dimensione	y32&y58doppia dimensione
Machine Body Color	Black	Black
Paper Requirements	127-157g Copper Plate Paper	127-157g Copper Plate Paper
Accessories With Machine	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces, Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ25 Iron Bottom Back Plate * 150 Pieces, Φ25 Plastic Bottom Back Plate * 150 Pieces 4. Φ25 Iron Bottom Cover * 300 Pieces 5. Φ25 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ25 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ25 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set 	<ol style="list-style-type: none"> 1. Φ58 Iron Bottom Back Plate * 100 Pieces Φ58 Plastic Bottom Back Plate * 100 Pieces 2. Φ58 Iron Bottom Cover * 200 Pieces 3. Φ32 Iron Bottom Back Plate * 150 Pieces Φ32 Plastic Bottom Back Plate * 150 Pieces 4. Φ32 Iron Bottom Cover * 300 Pieces 5. Φ32 Blank Round Paper * 50 Pieces 6. Φ58 Blank Round Paper * 20 Pieces 7. Φ58 Transparent Film * 200 Pieces 8. Φ32 Transparent Film * 300 Pieces 9. Φ58 Round Cutter * 1 Piece 10. Φ32 Round Cutter * 1 Piece 11. Allen Key * 2 Pieces 12. Magic Book *1 Set 13. Φ58 Washer * 2 Pieces 14. Instruction *1 Set

Indirizzo: Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

Importato in AUS: SIHAO PTY LTD, 1 ROKEVA STREETEASTWOOD NSW 2122
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